Алматы (7273)495-231 Ангарск (3955)60-70-56 Архангельск (8182)63-90-72 Астрахань (8512)99-46-04 Барнаул (3852)73-04-60 Белгород (4722)40-23-64 Благовещенск (4162)22-76-07 Брянск (4832)59-03-52 Владикавказ (8672)28-90-48 Владикавказ (8672)28-90-48 Владикарказ (8672)28-90-48 Волоград (844)278-03-48 Волоград (8172)26-41-59 Воронеж (473)204-51-73 Екатеринбург (343)384-55-89 Иваново (4932)77-34-06 Ижевск (3412)26-03-58 Иркутск (395)279-98-46 Казань (843)206-01-48 Калининград (4012)72-03-81 Калуга (4842)92-23-67 Кемерово (3842)65-04-62 Киров (8332)68-02-04 Когомна (4966)23-41-49 Кострома (4942)77-07-48 Краснодар (861)203-40-90 Красноярск (391)204-63-61 Курск (4712)77-13-04 Курган (3522)50-90-47 Липецк (4742)52-20-81 Магнитогорск (3519)55-03-13 Москва (495)268-04-70 Мурманск (8152)59-64-93 Набережные Челны (8552)20-53-41 Нижний Новгород (831)429-08-12 Новокузнецк (3843)20-46-81 Ноябрьск (3496)41-32-12 Новосибирск (383)227-86-73 Омск (3812)21-46-40 Ореп (4862)44-53-42 Оренбург (3532)37-68-04 Пенза (8412)22-31-16 Петрозаводск (8142)55-98-37 Псков (8112)59-10-37 Пермы (342)205-81-47

Ростов-на-Дону (863)308-18-15 Рязань (4912)46-61-64 Самара (846)206-03-16 Санкт-Петербург (812)309-46-40 Саратов (845)249-38-78 Севастополь (8692)22-31-93 Саранск (8342)22-96-24 Симферополь (3652)67-13-56 Смоленск (4812)29-41-54 Сочи (862)225-72-31 Ставрополь (8652)20-65-13 Сургут (3462)77-98-35 Сыктывкар (8212)25-95-17 Тамбов (4752)50-40-97 Тверь (4822)63-31-35

Тольятти (8482)63-91-07 Томск (3822)98-41-53 Тула (4872)33-79-87 Тюмень (3452)66-21-18 Ульяновск (8422)24-23-59 Улан-Удэ (3012)59-97-51 Уфа (347)229-48-12 Хабаровск (4212)92-98-04 Чебоксары (8352)28-53-07 Челябинск (351)202-03-61 Череповец (8202)49-02-64 Чита (3022)38-34-83 Якутск (4112)23-90-97 Ярославль (4852)69-52-93

Россия +7(495)268-04-70

Казахстан +7(7172)727-132

Киргизия +996(312)96-26-47

# https://vickers.nt-rt.ru || vsh@nt-rt.ru

# **EAT-N** Vickers

#### **Pressure Control**

Direct and pilot operated pressure control valves for applications up to 350 bar (5000 psi) and 300 L/min (80 USgpm)



# Pressure Controls

Section contents

Model	Typical Application Pressure bar (psi)	Rated Flow L/min (USgpm)	Page
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PSV1-10	210 (3000)	23 (6)	E-52
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PSV10-10	210 (3000) / 165 (2400)	23 (6)	E-62
PSV11-12	350 (5000)	114 (30)	E-64
	350 (5000)		
Pilot Unloading \	/alve		
_	210 (3000)	3,8 (1)	E-68
Accumulator Dis			
	210 (3000)	30 (8)	F-70

# Pressure Controls

Section introduction

This section gives basic specifications for Vickers pressure control screw-incartridge valves. Its purpose is to provide a quick, convenient reference tool when choosing Vickers cartridge valves or designing a system using these components.

Eaton offers a full range of Vickers direct and pilot operated relief, reducing, sequence and unloading valves. In general, the direct operated products are faster in response while pilot operated types have a flatter pressure/flow characteristic.

#### **Relief Valves**

When selecting a relief valve for a specific application, consideration should be given to the following

#### Direct operated poppet types – RV1 and RV10

Suitable for continuous duty with reliable fast response, the RV10 being a low pressure, low cost option. These valves are also suitable for piloting the DPS2 logic elements.

#### Pilot operated poppet type with reverse freeflow check – RV2

Use as a service line relief where anticavitation make-up is required. It may also be applied as an internally piloted counterbalance valve in a service line.

#### Direct operated poppet type, differential area models – RV3 and RV8

Sometimes termed a "differential area relief valve". A fast acting valve, highly tolerant of contaminant and providing an alternative flow path, frequently beneficial in manifold layout. Utilized in CRV3 cross-line relief packages.

#### Pilot operated spool type – RV5 and RV11

Well suited for repetitive, continuous duty with a low pressure-override characteristic.

#### Direct operated ball type – RV6

A fast-acting valve for intermittent duty. This low flow, low cost valve may be used as a pilot section for a larger mainstage valve, or piloting logic elements.

#### **Reducing Valves**

Two types are available:

- Direct operated with relieving feature – PRV1
- Pilot operated with relieving feature – PRV2 and PRV12
- Pilot operated without relieving feature

#### **Sequence Valves**

A complete range of sequence functions is available, including:

- Normally-closed and normally-open models
- Internal and external pilot options
- Internal and external drain options
- Two and three position models

Externally drained models may be used as relief valves in circuits with alternating pressure and tank line functions.

# Accumulator Unloading Valves

Valves that allow accumulators to be charged to a preselected maximum pressure at which the pump is unloaded. The pump does not cut-in until the accumulator pressure has decayed to a pre-selected percentage of maximum pressure. The low-flow PUV3 model can be used as a stand alone model for low flow applications, or as a pilot stage in two-stage arrangements for higher flows.

# Accumulator Discharge Valve

This valve is designed to ensure that an accumulator will discharge when pilot pressure is lost, e.g. on pump shutdown.

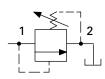
#### **Fluid Cleanliness**

Proper fluid condition is essential for long and satisfactory life of hydraulic components and systems. Hydraulic fluid must have the correct balance of cleanliness, materials, and additives for protection against wear of components, elevated viscosity, and inclusion of air.

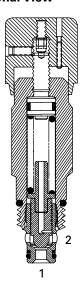
#### Description

The RV1-8 is a direct acting, poppet type screw-in cartridge relief valve.

#### **Functional Symbol**



#### **Sectional View**



#### Operation

The RV1-8 remains closed until the predetermined setting is reached at port 1. The poppet then lifts off the seat and allows flow from port 1 to port 2.

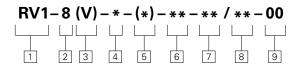
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8	cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	280 bar (4000 psi)
Rated flow	For 3 & 36 cracking pressure22,7 L/min (6 USgpm) For 50 cracking pressure 15,1 L/min (4 USgpm)
Cracking pressure ranges	<b>3</b> – 3,4–20 bar (50–300 psi) @ 22,7 L/min (6 USgpm) <b>36</b> – 20–250 bar (300–3600 psi) @ 22,7 L/min (6 USgpm) <b>50</b> – 100–350 bar (1500–5000 psi) @ 15,1 L/min (4 USgpm)
Reseat pressure	More than 90% of cracking pressure
Internal leakage, port 1 to 2	5 drops / min. at 80% of cracking pressure
Temperature range	-40° to 120°C (-40° to 248° F)
Cavity	C-8-2
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum or steel
Weight cartridge only	0,20 kg (0.43 lbs)
Seal kits	02—165875 Buna—N 02—165877 Viton® Viton is a registered trademark of E.I.DuPont

#### **Pressure Override Curves**

Cartridge only Flow - L/min (21,8 cSt oil @ 49°C) 4 8 16 18 20 6000 400 Α 5000 350 Inlet Pressure - psi Inlet Pressure - bar 280 4000 В 3000 210 2000 140 1000 70 С A - 50 spring 0 0 6 B - 36 spring Flow - USgpm (105 SUS oil @ 120°F)

C - 3 spring



RV1 - Relief valve

<sup>2</sup> Size

8 - 8 Size

3 Seals

Blank - Buna-N V - Viton®

4 Adjustment

**C** - Cap

K - Knob

S - Screw

5 Valve housing material

Omit for cartridge only

S - Steel

A - Aluminum

6 Port size

0 - Cartridge only

Cracking pressure ranges

3 -3,4-20 bar (50-300 psi)

36 -20-250 bar (300-3600 psi)

50 -100-350 bar

(1500-5000 psi)

**8** Pressure setting

Optional - Specify in 100 psi increments. If not specified, set at:

**3** - 10 bar (150 psi)

**36** - 125 bar (1800 psi)

50 - 175 bar (2500 psi)

CODE PORT SIZE **HOUSING NUMBER** 

		Aluminum Fatigue rated	Steel Fatigue rated	
4T	SAE 4	02-160730	02-160736	
6T	SAE 6	02-160731	02-160737	
8T	SAE 8	02-160732	02-160738	
2G	1/4" BSPP	02-160727	02-160733	
3G	3/8" BSPP	02-160728	02-160734	

See section J for housing details.

# 9 Special features

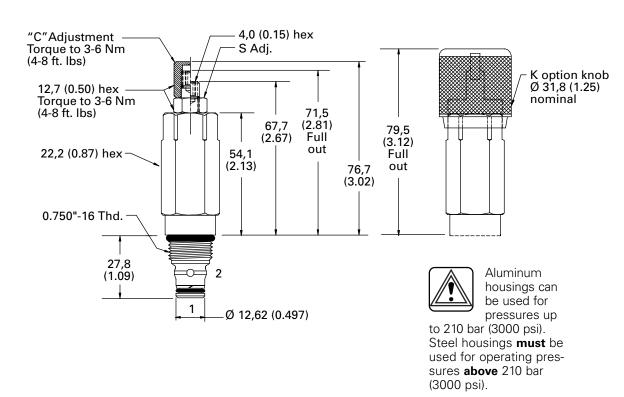
**00** - None

(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in aluminum or steel housing 34-41 Nm (25-30 ft. lbs)



Poppet, differential area

#### Description

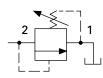
The RV8-8 is a direct acting differential area, poppet type, screw-in cartridge relief valve.

#### Operation

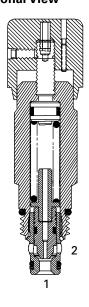
The RV8-8 remains closed until the predetermined setting is reached at port 2. The force created by the pressure acting on the

differential poppet area lifts the poppet off the seat and allows flow from port 2 to port 1.

#### **Functional Symbol**



#### **Sectional View**

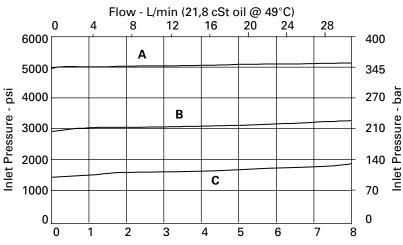


#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)					
Typical application pressure (all ports)	350 bar (5000 psi)				
Cartridge fatigue pressure (infinite life)	280 bar (4000 psi)				
Rated flow	30 L/min (8 USgpm)				
Cracking pressure ranges	<b>15</b> – 3,4–100 bar (50–1500 psi) <b>30</b> – 70–210 bar (1000–3000 psi) <b>50</b> – 70–350 bar (1000–5000 psi)				
Internal leakage, port 2 to port 1	Less than 5 drops / min. @ 80% of cracking pressure				
Temperature range	-40° to 120°C (-40° to 248°F)				
Cavity	C-8-2				
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.				
Filtration	Cleanliness code 18/16/13				
Standard housing materials	Aluminum or steel				
Weight cartridge only	0,20 kg (0.43 lbs)				
Seal kits	02-165875 Buna-N 02-165877 Viton®				
	Viton is a registered trademark of E.I. DuPont				

#### **Pressure Override Curves**

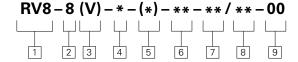
Cartridge only



**A** - 50 spring **B** - 30 spring

C - 15 spring

Flow - USgpm (105 SUS oil @ 120°F)



RV8 - Relief valve

2 Size

8 - 8 Size

3 Seals

Blank - Buna-N

**V** - Viton®

4 Adjustment

**C** - Cap

K - Knob

S - Screw

5 Valve housing material

(Omit for cartridge only)

S - Steel

A - Aluminum

6 Port size

0 - Cartridge only

Cracking pressure ranges

**15** - 3,4-100 bar

(50-1500 psi) **30** - 70-210 bar

(1000-3000 psi)

**50** - 70-350 bar (1000-5000 psi)

**8** Pressure setting

**Optional** - Specify in 100 psi increments. If not specified, set at:

**15** - 52 bar (750 psi)

**30** - 100 bar (1500 psi)

**50** - 175 bar (2500 psi)

\_\_\_ <sup>9</sup> Special features

**00** - None (Only required if valve has special features, omitted if "00")

# CODE PORT SIZE HOUSING NUMBER Aluminum Stee

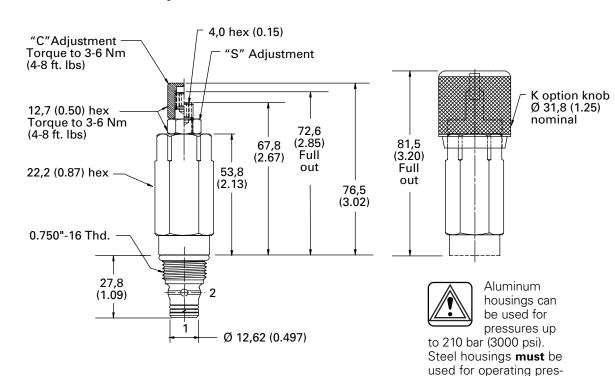
		Fatigue rated	Steer Fatigue rated	
4T	SAE 4	02-160730	02-160736	
6T	SAE 6	02-160731	02-160737	
8T	SAE 8	02-160732	02-160738	
2G	1/4" BSPP	02-160727	02-160733	
3G	3/8" BSPP	02-160728	02-160734	

See section J for housing details.

#### **Dimensions**

mm (inch)

Torque cartridge in aluminum or steel housing 34-41 Nm (25-30 ft. lbs)



sures above 210 bar

(3000 psi).

# **RV6-10**

Relief valve
Ball type, direct acting

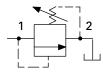
#### Description

The RV6-10 is a direct acting, ball type, screw-in cartridge relief valve.

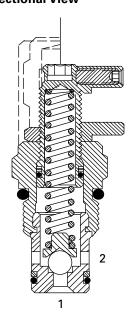
#### Operation

This valve remains closed from port 1 to port 2 until the predetermined setting has been reached at port 1. The poppet then unseats, allowing flow out port 2.

#### **Functional Symbol**



#### **Sectional View**



# Application Note This valve is intended for low flow, pilot relief applications with mild duty cycles only.

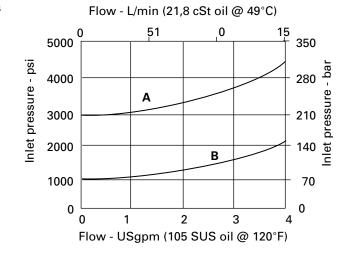
#### **RATINGS AND SPECIFICATIONS**

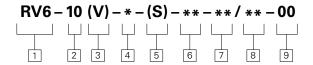
Performance data is typical with fluid at 21,8 cSt (105 SUS	and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	15 L/min (4 USgpm)
Cavity	C-10-2
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,22 kg (0.48 lbs )
Seal kits	565803 Buna—N 566086 Viton® Viton is a registered trademark of E.I. DuPont

#### **Pressure Override Curves**

Cartridge only
Tank pressure = 0

**A** - 50 spring **B** - 20 spring





RV6 - Relief valve

2 Size

**10** - 10 Size

3 Seals

**Blank** - Buna–N **V** - Viton®

4 Adjustment

C - Cap

K - Knob

S - Screw

T - Tamper-proof

5 Valve housing material

Blank - Aluminum

S - Steel

6 Port size

0 - Cartridge only

o	ORT	Γ SI	ZE	HOUSIN	NG NUM	BER				
				Aluminun Light duty	-	Aluminun Fatigue ra	 Fatigue rate	d		
/8	8" B	3SP	Р	02-1754	62	_	_			
/4	4″ B	BSP	Р	_		876702	02-175102			
/8	8" B	BSP	Р	_		876703	02-175103			
Α	AE 6	3		_		876700	_			
Α	AE 8	3		_		876701	_			
Α	AE 6	3		566151		_	02-175100			
Α	AE 8	3		_		_	02-175101			
_				566151 -		_				

See section J for housing details.

Cracking pressure range

**25** - 3,4-175 bar (50-2500 psi)

**50** - 140-350 bar (2000-5000 psi)

■ Factory set pressure
Within ranges in 
□

Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi) **9** Special features

**00** - None

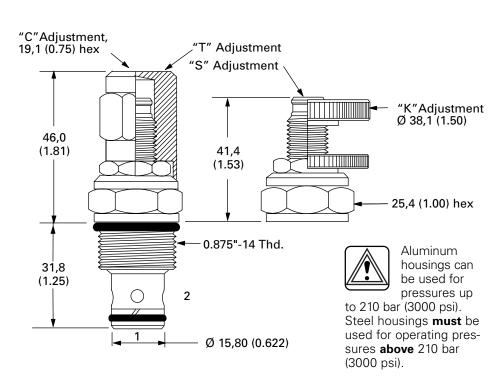
(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing

**A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)



# RV10-10

Relief valve

Poppet, direct acting, low pressure

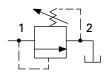
#### Description

The RV10–10 is a direct acting, poppet type, screw-in cartridge relief valve.

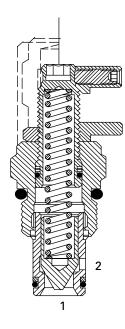
#### Operation

This valve remains closed from port 1 to port 2 until the predetermined setting has been reached at port 1. The poppet is unseated and allows flow out of port 2.

#### **Functional Symbol**



#### **Sectional View**

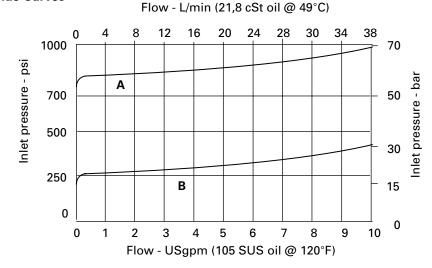


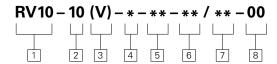
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (	(105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	70 bar (1000 psi)
Cartridge fatigue pressure (infinite life)	70 bar (1000 psi)
Rated flow	38 L/min (10 USgpm)
Cavity	C-10-2
Standard housing materials	Aluminum
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,22 kg (0.48 lbs)
Seal kits	565803 Buna-N 566086 Viton®
	Viton is a registered trademark of E.I. DuPont

#### **Pressure Override Curves**

**A** - 10 spring **B** - 5 spring





1	Fun	ction	
RV'	10 - F	Relief	valve

2 Size **10** - 10 Size

3 Seals Blank - Buna-N

V - Viton®

#### 4 Adjustment

C - Cap

K - Knob

**S** - Screw **T** - Tamper-proof

CODE	PORT SIZE	JMBER	
		Aluminum Light duty	Aluminum Fatigue rated
3B	3/8" BSPP	02-175462	_
6T	SAE 6	566151	_
2G	1/4" BSPP	_	876702
3G	3/8" BSPP	_	876703
6H	SAE 6	_	876700
8H	SAE 8	_	876701

See section J for housing details.

#### 6 Cracking pressure range

- 2 -1,73-17 bar (25-250 psi)
- 5 -3,5-35 bar (50-500 psi)
- 10 -17-70 bar (250-1000 psi)

# Setting pressure

Within ranges in 6 Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

10 - 70 bar (1000 psi)

9.5 - 65 bar (950 psi)

# 9 Special features

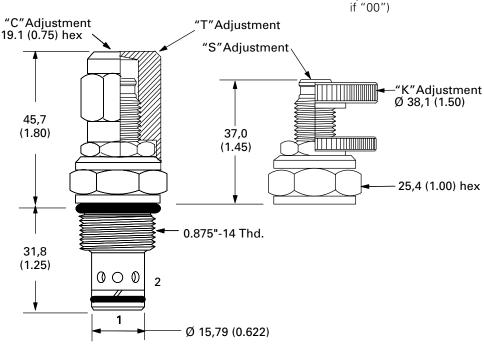
**00** - None

(Only required if valve has special features, omitted

#### **Dimensions**

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



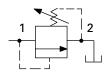
# **RV1-10**

Relief valve
Poppet, direct acting

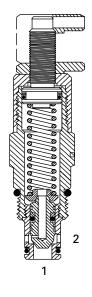
#### Description

The RV1-10 is a direct acting, poppet type, screw-in cartridge relief valve.

# Functional Symbol



#### **Sectional View**



#### Operation

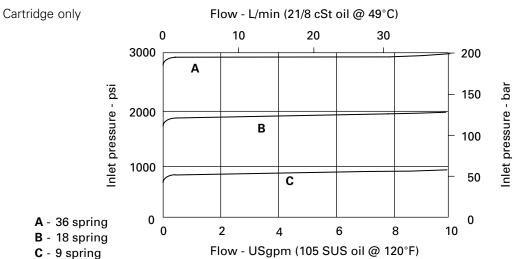
This valve remains closed from port 1 to port 2 until the predetermined setting

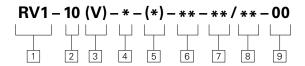
has been reached at port 1. The poppet is unseated and allows flow out of port 2.

#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)				
Typical application pressure (all ports)	210 bar (3000 psi)			
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)			
Rated flow	30 L/min (8 USgpm)			
Cavity	C-10-2			
Standard housing materials	Aluminum or steel			
Temperature range	-40° to 120°C (-40° to 248°F)			
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.			
Filtration	Cleanliness code 18/16/13			
Weight cartridge only	0,22 kg (0.48 lbs)			
Seal kits	565803 Buna-N 566086 Viton®			
	Viton is a registered trademark of E.I. DuPont			

#### **Pressure Override Curves**





RV1 - Relief valve

2 Size

**10** - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

4 Adjustment

**C** - Cap

F - Factory set

I - Internal

K - Knob

S - Screw

5 Valve housing material

Blank - Aluminum

S - Steel

6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER			
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated	
3B	3/8" BSPP	02-175462	_	-	
2G	1/4" BSPP	_	876702	02–175102	
3G	3/8" BSPP	_	876703	02–175103	
6H	SAE 6	_	876700	_	
8H	SAE 8	_	876701	_	
6T	SAE 6	566151	_	02–175100	
8T	SAE 8	_	_	02–175101	

See section J for housing details.

Cracking pressure range

**3** - 3,5-20 bar (50-300 psi)

**9** - 7- 62 bar (100-900 psi)

**18** - 17-124 bar

(250-1800 psi)

**36** - 34-250 bar (500-3600 psi)

**8** Setting pressure

Within ranges in Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi)

10.5 - 72,4 bar (1050 psi)

9 Special features

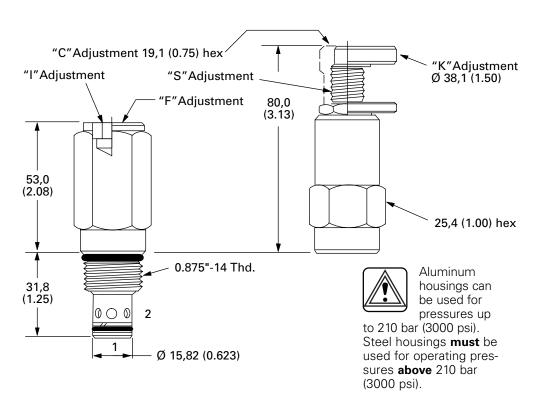
**00** - None

(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)



# **RV3-10**

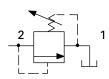
Relief Valve

Poppet, differential area

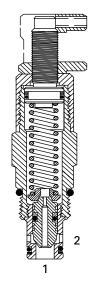
#### Description

The RV3-10 is a direct acting, differential area, poppet type, screw-in cartridge relief valve.

# **Functional Symbol**



#### **Sectional View**

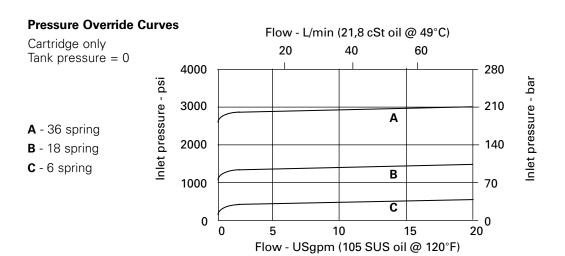


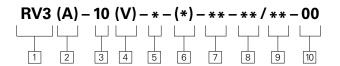
#### Operation

This valve remains closed from port 2 to port 1 until the predetermined setting has been reached at port 2. The poppet is unseated and allows flow out of port 1.

#### **RATINGS AND SPECIFICATIONS**

Performand	ce data is typical with fluid at 21,8 cSt (105 S	SUS) and 49°C (120°F)
Typical app	lication pressure (all ports)	250 bar (3600 psi)
Cartridge fa	atigue pressure (infinite life)	210 bar (3000 psi)
Rated flow		76 L/min (20 USgpm)
Cavity		C-10-2
Standard h	ousing materials	Aluminum or steel
Temperatur	re range	-40° to 120°C (-40° to 248°F)
Fluids		All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration		Cleanliness code 18/16/13
Weight car	tridge only	0,22 kg. (0.48 lbs.)
Seal kits	– RV3	565803 Buna-N 566086 Viton®
	<ul><li>– RV3A (with double backup rings)</li></ul>	565806 Buna-N 889627 Viton®
		Viton is a registered trademark of E.I. DuPont





RV3 - Relief valve

# 2 Cage seals

**Blank** - Single backup ring **A** - 1/2 thickness backup ring on each side of O-ring (for cross port relief applications)

#### 3 Size

**10** - 10 Size

#### 4 Seals

Blank - Buna-N

V - Viton®

## 5 Adjustment

C - Cap

F - Factory set

I - Internal

K - Knob

S - Screw

# 6 Valve housing material

Blank - Aluminum

S - Steel

#### Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated
3B	3/8" BSPP	02-175462	_	_
2G	1/4" BSPP	_	876702	02-175102
3G	3/8" BSPP	_	876703	02-175103
6H	SAE 6	_	876700	_
8H	SAE 8	-	876701	_
6T	SAE 6	566151	_	02-175100
8T	SAE 8	_	_	02-175101
H10H	SAE 10*	_	4997062-0001	_
2K10H	SAE 10**	-	4997060-0001	_

- \* Bolt on, dual cross over relief valve package for **Eaton H or T series motors**
- \*\* Bolt on, dual cross over relief valve package for Eaton 2000 series motors

(Note: Two cartridges are installed in this special housing, both are set to the same crack pressure specified in model code position 9, maximum allowed setting is 210 bar (3000 psi), only available with RV3**A** option and aluminum housing.)

See section J for housing details.

## **8** Cracking pressure range

- **3** 3,5-20 bar (50-300 psi)
- **6** 7-41 bar (100-600 psi)
- **9** 14-62 bar (200-900 psi)
- 18 20-124 bar (300-1800 psi)
- **36** 41-250 bar (600-3600)

#### 9 Setting pressure

Within ranges in Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi)

**10.5** - 72,4 bar (1050 psi)

# 10 Special features

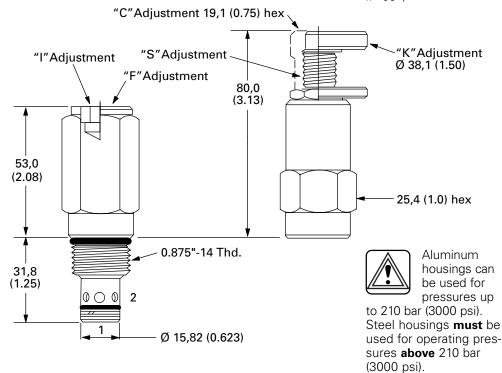
**00** - None

(Only required if valve has special features, omitted if "00")

#### Dimensions

mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)



# **RV8-10**

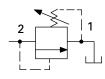
Relief valve

Poppet, differential area, high pressure

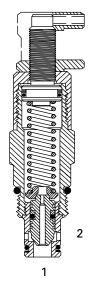
#### Description

The RV8–10 is a direct acting, poppet type, differential area screw-in cartridge relief valve.

# **Functional Symbol**



#### **Sectional View**



#### Operation

This valve remains closed from port 2 to port 1 until the predetermined setting has been reached at port 2. The poppet then unseats, allowing flow out port 1.

#### **RATINGS AND SPECIFICATIONS**

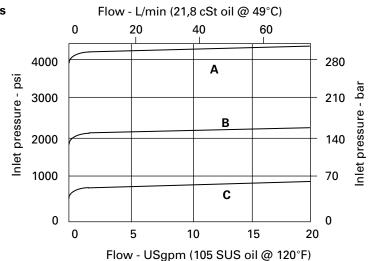
Performance data is typical with fluid at 21,8 cSt (105 SU	IS) and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	76 L/min (20 USgpm)
Cavity	C-10-2
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,22 kg (0.48 lbs)
Seal kits - RV8	565803 Buna-N 566086 Viton®
– RV8A	565806 Buna-N 889627 Viton®
	Viton is a registered trademark of E.I. DuPont

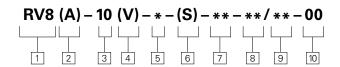
#### **Pressure Override Curves**

Cartridge only
Tank pressure = 0

**A** - 50 spring **B** - 20 spring

**C** - 12 spring





RV8 - Relief valve

## 2 Cage seals

**Blank** - Single backup ring as shown

**A** - 1/2 thickness backup ring on each side of O-ring (for cross port relief applications)

#### 3 Size

10 - 10 Size

#### 4 Seals

**Blank** - Buna–N **V** - Viton®

#### 5 Adjustment

C - Cap

F - Factory set

I - Internal

K - Knob

S - Screw

#### Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER			
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated	
3B	3/8" BSPP	02-175462	_	_	
2G	1/4" BSPP	_	876702	02-175102	
3G	3/8" BSPP	_	876703	02–175103	
6H	SAE 6	_	876700	_	
8H	SAE 8	_	876701	_	
6T	SAE 6	566151	_	02-175100	
8T	SAE 8	_	_	02-175101	

See section J for housing details.

## **8** Cracking pressure range

**4** - 3,45-30 bar (50-450 psi)

**12** - 7-86 bar (100-1250 psi)

**25** - 17-175 bar (250-2500 psi)

**50** - 38-350 bar (550-5000 psi)

#### 9 Setting pressure

Within ranges in 8 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi)

settings in 3,45 bar (50 p steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

## 10 Special features

**00** - None (Only required if valve has special features, omitted if "00")

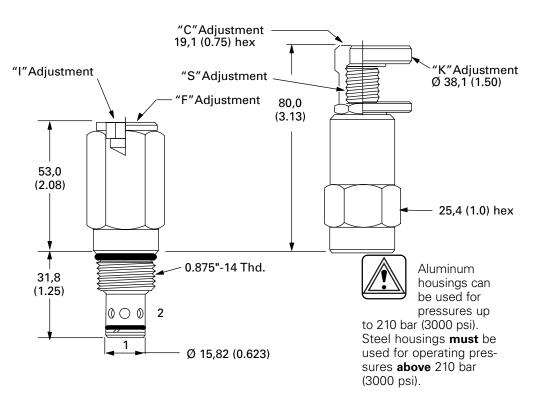
# 6 Valve housing material

**Blank** - Aluminum **S** - Steel

#### Dimensions

mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)



# **RV5-10**

Relief valve Pilot operated, high pressure

#### Description

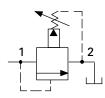
The RV5-10 is a pilot operated, spool type, screw-in cartridge relief valve.

#### Operation

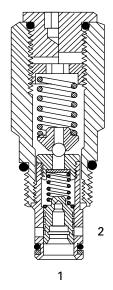
This valve remains closed from port 1 to port 2 until the predetermined setting

has been reached at port 1. The spool then shifts, allowing flow out port 2.

#### **Functional Symbol**



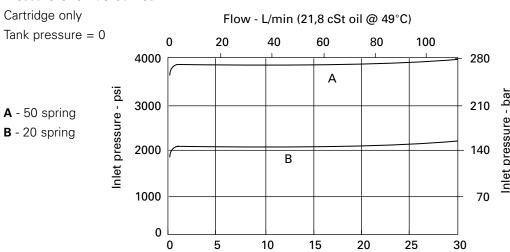
#### **Sectional View**



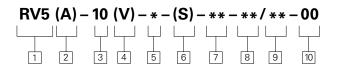
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (	105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	114 L/min (30 USgpm)
Internal leakage, port 1 to port 2	81 cc/min (5cu in/min@350 bar (5000 psi)
Cavity	C-10-2
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,22 kg (0.48 lbs)
Seal kits - RV5	565803 Buna-N 566086 Viton®
– RV5A	565806 Buna-N 889627 Viton®
	Viton is a registered trademark of E.I. DuPont

#### **Pressure Override Curves**



Flow - USgpm (105 SUS oil @ 120°F)



RV5 - Relief valve

#### 2 Cage seals

**Blank** - Single backup ring as shown

A - 1/2 thickness backup ring on each side of O-ring (for cross port relief applications)

3 Size

**10** - 10 Size

4 Seals

Blank - Buna-N

V - Viton®

#### 5 Adjustment

**C** - Cap

**F** - Fixed

I - Internal

K - Knob

S - Screw

#### 6 Valve housing material

Blank - Aluminum

S - Steel

#### Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSI		
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated
3B	3/8" BSPP	02-175462	_	_
2G	1/4" BSPP	_	876702	02-175102
3 <b>G</b>	3/8" BSPP	_	876703	02-175103
6H	SAE 6	_	876700	_
8H	SAE 8	_	876701	_
6T	SAE 6	566151	_	02-175100
8T	SAE 8	_	_	02-175101
H10H	SAE 10*	_	4997062-0001	_
2K10H	SAE 10**	_	4997060-0001	_

- \* Bolt on, dual cross over relief valve package for **Eaton H or T series motors**
- Bolt on, dual cross over relief valve package for **Eaton 2000 series motors**

(Note: Two cartridges are installed in this special housing, both are set to the same crack pressure specified in model code position 9, maximum allowed setting is 210 bar (3000 psi), only available with RV5**A** option and aluminum housing.)

See section J for housing details.

#### **8** Cracking pressure range

- **3** 3,4-20 bar (50-300 psi)
- **20** 7-140 bar (100-2000 psi)
- **35** 17-240 bar (250-3500 psi)
- **50** 35-350 bar (500-5000 psi)

# 9 Setting pressure

Within ranges in 8 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

10 - 70 bar (1000 psi)

**10.5** - 72,4 bar (1050 psi)

# 10 Special features

**00** - None

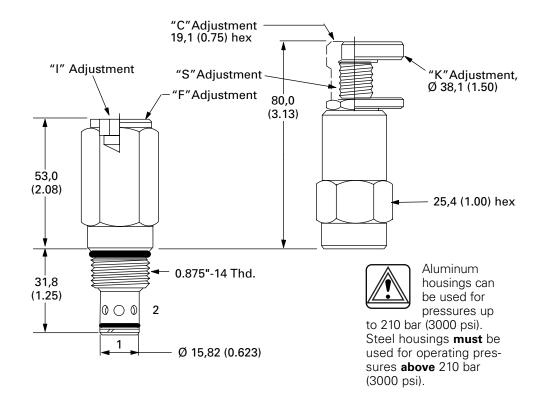
(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs)

S - 68-75 Nm (50-55 ft. lbs)



## **RV2-10**

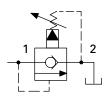
Relief Valve

Pilot operated with reverse free flow check

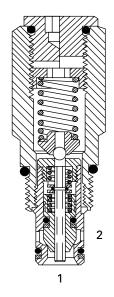
#### **Description**

The RV2-10 is a pilot operated, poppet type, screw-in cartridge relief valve with reverse free flow check.

#### **Functional Symbol**



#### **Sectional View**



#### Operation

This valve remains closed from port 1 to port 2 until the predetermined setting

has been reached at port 1. The poppet is unseated and allows flow out of port 2.

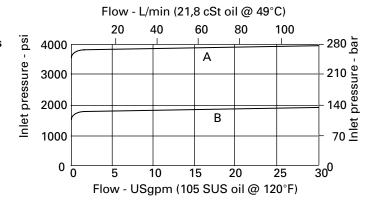
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (10	05 SUS) and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow range	12-114 L/min (3-30 USgpm)
Reverse free flow check	3 bar (45 psi)
Cavity	C-10-2
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL—H—5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,22 kg (0.48 lbs)
Seal kits	565803 Buna—N 566086 Viton® Viton is a registered trademark of E.I. DuPont

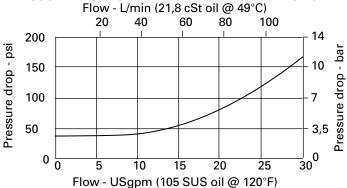
**Pressure Override Curves** 

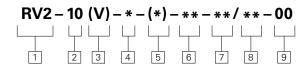
Cartridge only Tank pressure = 0

**A** - 50 Spring **B** - 20 Spring



PRESSURE DROP FOR REVERSE FLOW - CARTRIDGE ONLY





RV2 - Relief valve

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

#### 4 Adjustment

**C** - Cap

F - Factory set

I - Internal

K - Knob

S - Screw

# 5 Valve housing material

Blank - Aluminum

S - Steel

#### 6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NU	MBER		
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated	
3B	3/8" BSPP	02-175462	_	_	
2G	1/4" BSPP	_	876702	02-175102	
3G	3/8" BSPP	_	876703	02-175103	
6H	SAE 6	_	876700	_	
8H	SAE 8	_	876701	_	
6T	SAE 6	566151	-	02-175100	
8T	SAE 8	_	_	02–175101	

See section J for housing details.

## Cracking pressure range

**3** - 3,5-20 bar (50-300 psi)

**20** - 7-140 bar (100-2000 psi)

**35** - 17-240 bar (250-3500 psi)

**50** - 35-350 bar (500-5000 psi)

#### **8** Setting pressure

Within ranges in 3 **Blank** - Normal factory

setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

# 9 Special features

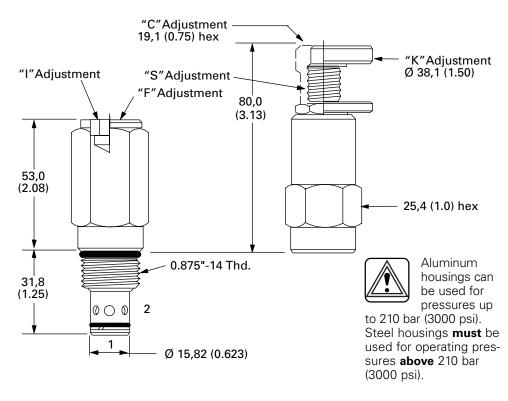
**00** - None

(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)



Thermal relief with reverse flow check valve

#### **Description**

The RV4-10-F is a direct acting, poppet type, screw-in cartridge type thermal relief with reverse flow check valve.

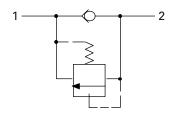
#### Operation

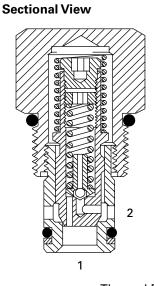
This valve has a dual function. In the first function the valve acts as a check valve and remains closed until the spring bias

is overcome at port 1. The poppet is unseated and allows flow from port 1 to port 2. The second function acts as a thermal relief.

The valve remains closed until the predetermined setting is reached. The valve allows expansion flow from port 2 to port 1.

#### **Functional Symbol**



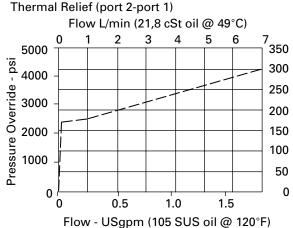


#### **RATINGS AND SPECIFICATIONS**

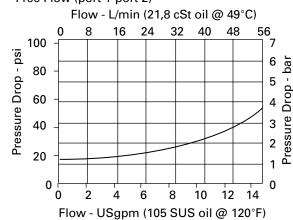
Performance data is typical with fluid at 21,8 cSt	(105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Rated flow — check valve — relief valve	45 L/min (12 USgpm) 1 L/min (0.25 USgpm)
Relief cracking pressure ranges	28 - 350 bar (400 - 5000 psi)
Check valve cracking pressure	1,24 bar (18 psi)
Reseat pressure	More than 90% of cracking pressure
Internal leakage, port 2 to port 1	5 drops/min at cracking pressure
Cavity	C-10-2
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL—H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,11 kg (0.25 lbs)
Seal kits	565803 Buna-N 566086 Viton®
	Viton is a registered trademark of E.I. DuPont

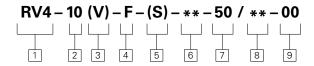
# Pressure Override & Free Flow Curves

Cartridge only



#### Free Flow (port 1-port 2)





**RV** - Check valve w/thermal relief

2 Size

**10** - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

4 Adjustment

F - Factory set

5 Valve housing material

Blank - Aluminum

S - Steel

6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated
3B	3/8" BSPP	02-175462	_	_
2G	1/4" BSPP	_	876702	02-175102
3G	3/8" BSPP	_	876703	02–175103
6H	SAE 6	_	876700	-
8H	SAE 8	_	876701	-
6T	SAE 6	566151	_	02–175100
8T	SAE 8	_	_	02–175101

See section J for housing details.

#### Cracking pressure range

**50** - 28-350 bar (400-5000 psi)

# 8 Setting pressure

Within ranges in 7

User must specify settings in 7 bar (100 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi)

25 - 175 bar (2500 psi)

#### 9 Special features

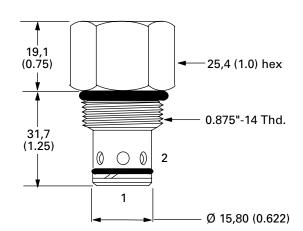
**00** - None

(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)





Aluminum housings can be used for pressures up

to 210 bar (3000 psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi). Relief valve Pilot operated,

#### Description

The RV11-12 is a screw-in cartridge type, pilot operated, sliding spool, adjustable relief valve designed for use as a pressure limiting

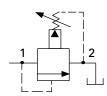
device in hydraulic circuits. The sliding spool design smoothly regulates pressure in any hydraulic system with a low hysteresis.

## Operation

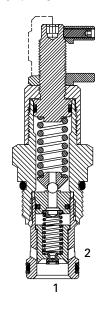
This valve is normally closed until the predetermined setting is reached, which causes the pilot section to open. This allows

the main relief section to open, relieving from port 1 to port 2.

#### **Functional Symbol**

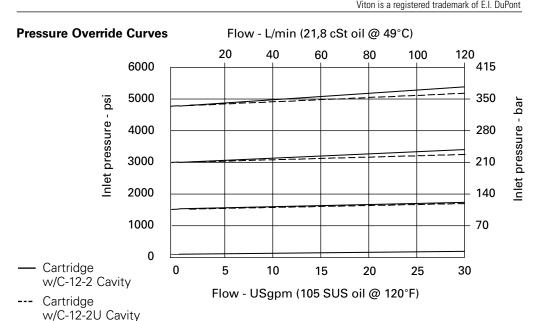


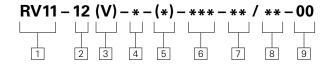
#### **Sectional View**



#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (	105 SUS) and 49°C (120°F)
Typical application pressure	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	114 L/min (30 USgpm)
Reseat pressure	More than 90% of crack pressure
Hysteresis	Less than 3 bar (45 psi)
Internal leakage, port 1 to port 2	131 cc/min (8cu in/min@350 bar) (5000 psi)
Overshoot	Less than 20% of max. press. range with flow step of 30 USgpm at pressure rise rate of 100,000 psi/sec
Repeatability	+/- 1% maximum pressure range
Cavity	C-12-2 or C-12-2U
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,3 kg (0.68 lbs)
Seal kits	02-165889 Buna-N 02-165888 Viton®
	Viton is a registered trademark of F.L. DuPont





C-12-2-U

**Aluminum** 

**Fatigue rated** 

02-160641

02-160645

02-161116

02-161115

**HOUSING NUMBER** 

Function

RV11 - Relief valve

6 Port size

10T

12T

4G

6G

0 - Cartridge only

CODE PORT SIZE

SAE 10

SAE 12

1/2" BSPP

3/4" BSPP

2 **Size 12** - 12 Size

3 Seals

Blank - Buna-N

**V** - Viton®

4 Adjustment

S - Screw

C - Cap

K - Knob

5 Valve housing material

S - Steel

A - Aluminum

See section	n J tor	housing	details	

#### Cracking pressure range

**15** - 10-100 bar (150-1500 psi)

**30** - 17-210 bar (250-300 psi)

**50\***- 24-350 bar (350-5000 psi)

\*Must be ordered as a cartridge only or with a steel housing

# 8 Setting pressure

C-12-2

Aluminum

**Fatigue rated** 

02-160640

02-160644

02-161118

02-161117

Within ranges in Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

#### 9 Special features

**00** - None

C-12-2-U

Fatigue rated

02-169817

02-169790

02-172512

02-162922

Steel

(Only required if valve has special features, omitted if "00")

C-12-2

**Fatigue rated** 

02-169744

02-169782

02-172062

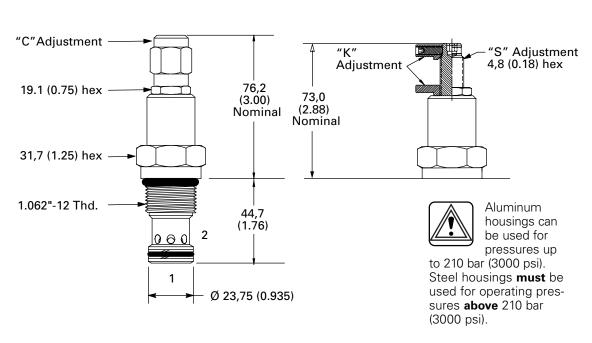
02-169665

Steel

#### **Dimensions**

mm (inch)

Torque cartridge in housing **A** - 81-95 Nm (60-70 ft. lbs) **S** - 102-115 Nm (75-85 ft. lbs)



# **RV3-16**

Relief valve Poppet type, differential area

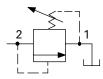
#### Description

The RV3-16 is a direct acting, differential area poppet type, screw-in cartridge relief valve.

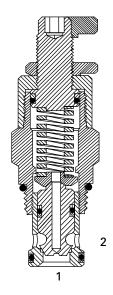
#### Operation

This valve remains closed from port 2 to port 1 until the predetermined setting has been reached at port 2. The poppet is unseated and allows flow out of port 1.

#### **Functional Symbol**



#### **Sectional View**



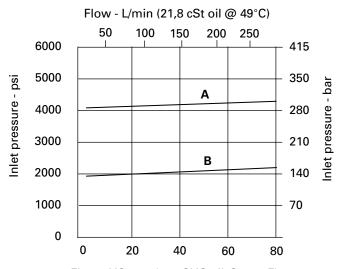
#### **RATINGS AND SPECIFICATIONS**

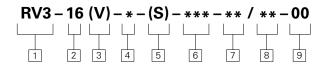
Performance data is typical with fluid at 21,8 cSt	(105 SUS) and 49°C (120°F)
Typical application pressure	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	30-303 L/min (8-80 USgpm)
Cavity	C-16-2
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,71 kg (1.57 lbs)
Seal kits	565810 Buna-N 889609 Viton®
	Viton is a registered trademark of E.I. DuPont

#### **Pressure Override Curves**

Cartridge only

**A** - 50 spring **B** - 35 spring





**Aluminum** 

light duty

566149

**HOUSING NUMBER** 

1 Function

RV3 - Relief valve

6 Port size

0 - Cartridge only CODE PORT SIZE

2 Size

16 - 16 Size

3 Seals

Blank - Buna-N V - Viton®

4 Adjustment

K - Knob

02-175463 6B 3/4" BSPP 4G 1/2" BSPP 6G 3/4" BSPP 10H **SAE 10** 12H **SAE 12** 10T SAE 10

**SAE 12** See section J for housing details.

12T

S - Screw

5 Valve housing material Blank - Aluminum

S - Steel

Cracking pressure range

3.5-35 bar (50-500 psi)

13 -35-90 bar (300-1300 psi)

35 -83-240 bar (1200-3500 psi)

50 -140-350 bar (2000-5000 psi) 8 Setting pressure

Aluminum

876716

876718

876717

566113

**Fatigue rated** 

Steel

Fatigue rated

02-175106

02-175107

02-175104 02-175105

Within ranges in 7 Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

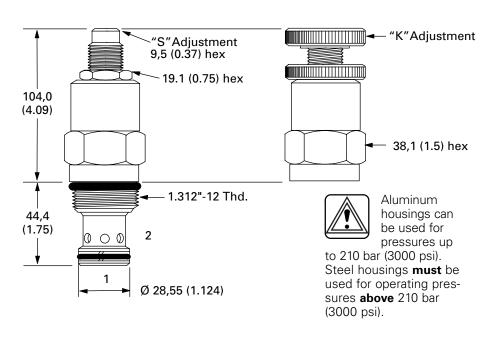
**10** - 70 bar (1000 psi) 10.5 - 72,4 bar (1050 psi) 9 Special features

**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing A - 108-122 Nm (80-90 ft. lbs) S - 136-149 Nm (100-110 ft. lbs)



# **RV5-16**

Relief valve Pilot operated

#### Description

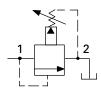
The RV5-16 is a pilot operated, spool type, screw-in cartridge relief valve.

# Operation

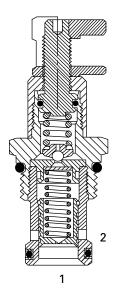
This valve remains closed from port 1 to port 2 until the predetermined setting

has been reached at port 1. The spool then shifts, allowing flow out port 2.

#### **Functional Symbol**



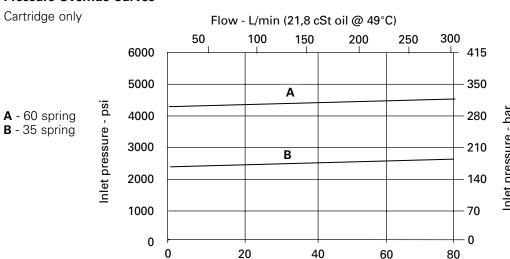
#### **Sectional View**



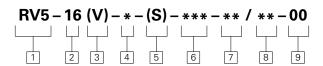
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (1	05 SUS) and 49°C (120°F)
Typical application pressure(all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	303 L/min (80 USgpm)
Internal leakage, port 1 to port 2	164 cc/min (10cu in/min@350 bar (5000 psi)
Cavity	C-16-2
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,71 kg (1.57 lbs )
Seal kits	889631 Buna—N 889635 Viton® Viton is a registered trademark of E.I. DuPont
	VILORI IS A TEGISLETEU LIAUETHAIK OF E.I. DUFOILL

#### **Pressure Override Curves**



Flow - USgpm (105 SUS oil @ 120°F)



**Aluminum** 

**HOUSING NUMBER** 

Function

RV3 - Relief valve

6 Port size

0 - Cartridge only

CODE PORT SIZE

2 Size

16 - 16 Size

3 Seals

Blank - Buna-N V - Viton®

4 Adjustment

S - Screw

C - Cap

K - Knob

		right auty	ratigue rated	ratigue rated	
6B	3/4" BSPP	02-175463	_	-	
4G	1/2" BSPP	_	876716	02-175106	
6G	3/4" BSPP	_	876718	02-175107	
10H	SAE 10	_	876717	_	
12H	SAE 12	_	566113	_	
10T	SAE 10	_	_	02-175104	
12T	SAE 12	566149	_	02-175105	

Aluminum

Steel

See section J for housing details.

#### 5 Valve housing material Blank - Aluminum

S - Steel

# Cracking pressure range

30 -34-210 bar (500-3000 psi)

60 -70-415 bar (1000-6000 psi)

# **8** Setting pressure

Within ranges in 3 Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

# 9 Special features

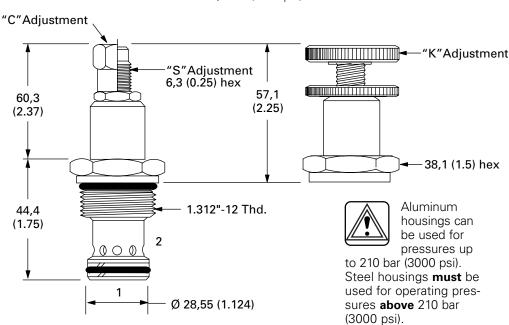
**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing

**A** - 108-122 Nm (80-90 ft. lbs) **S** - 136-149 Nm (100-110 ft. lbs)



Pilot operated ventable relief valve

#### Description

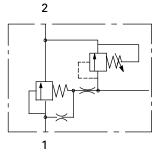
The VRV11-12 is a pilot operated, sliding spool, adjustable, cartridge type vented relief valve. The

valve is designed for use as a pressure limiting device in hydraulic circuits which can be operated remotely. The sliding spool design smoothly regulates pressure in any hydraulic system and provides low hysteresis.

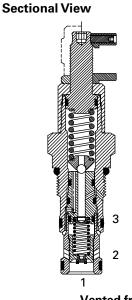
#### Operation

In its normally closed state, the valve allows flow from port 1 to port 2 when port 3 is vented, or the main spring stetting is achieved.

#### **Functional Symbol**



3



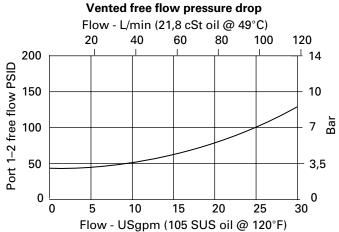
#### **RATINGS AND SPECIFICATIONS**

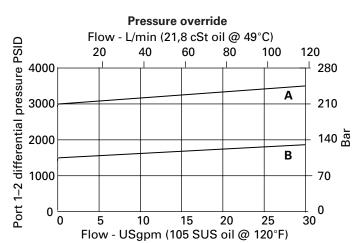
(105 SUS) and 49°C (120°F)
210 bar (3000 psi)
210 bar (3000 psi)
114 L/min (30 USgpm)
More than 90% of crack pressure
Less than 3 bar (45 psi)
82 m L/min (5 in³/min) @80% cracking pressure
Less than 20% of max. press. range with flow step of 30 USgpm at pressure rise rate of 100,000 psi/sec.
+/- 1% maximum pressure range
C-12-3S
Aluminum or steel
-40° to 120° C (-40° to 248°F)
All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Cleanliness code 18/16/13
0,4 kg (0.89 lbs)
02–180095 Buna–N 02–165887 Viton® Viton is a registered trademark of E.I. DuPont

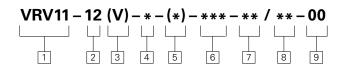
#### **Performance characteristics**

Cartridge only

**A** - 30 spring **B** - 15 spring







VRV11 - Ventable relief valve

2 Size12 - 12 Size

3 Seals

**Blank** - Buna–N **V** - Viton®

4 Adjustment

S - Screw

C - Cap K - Knob

Valve housing material

Omit for cartridge only

Blank - Aluminum

S - Steel

6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER	
		Aluminum Fatigue rated	Steel Fatigue rated
10T	SAE 10	02-178268	02-160996
12T	SAE 12	02-178269	02-160997
4G	1/2" BSPP	02-178270	02-160994
6G	3/4" BSPP	02-178271	02–160995

See section J for housing details.

☑ Cracking pressure range

**15** - 5-100 bar (75-1500 psi)

**30** - 10-210 bar (150-3000 psi)

**8** Setting pressure

Within ranges in Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

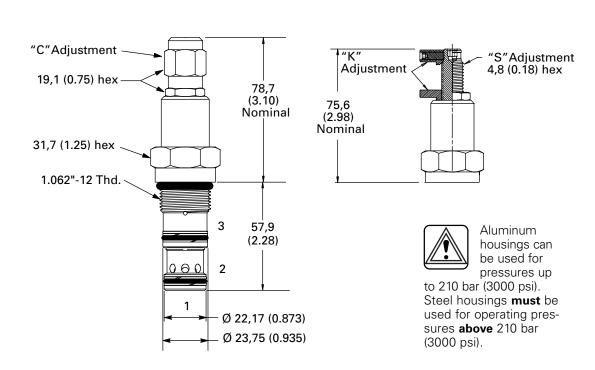
**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi) 9 Special features

**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inches)

Torque cartridge in housing **A** - 81-95 Nm (60-70 ft. lbs) **S** - 102-115 Nm (75-85 ft. lbs)



#### **PRV1-10**

Pressure reducing/ relieving valve Direct acting

#### Description

The PRV1-10 is a direct acting, spool-type, screw-in cartridge pressure reducing/relieving valve.

This valve maintains a constant secondary (lower) pressure in hydraulic subsystems regardless of pressure variations in the primary system. In addition to

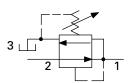
the reducing function, this valve also provides a flow path from the reduced pressure port to the tank port. If pressure in the secondary circuit exceeds the desired pressure, the valve opens this flow path to relieve excess pressure to tank.

#### Operation

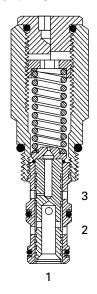
This valve is normally open, allowing flow from port 2 to port 1. Port 3 must be vented. Once the pressure setting is reached at port 1, the spool shifts to restrict the inlet flow at port 2. This regulates the pressure at port 1. If pressure at port 1 exceeds the predetermined

setting of the valve, the spool will shift further and relieve excess pressure through port 3.

#### **Functional Symbol**



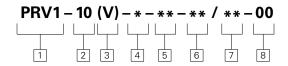
#### **Sectional View**



#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (1	05 SUS) and 49°C (120°F)
Typical application pressure(all ports)	165 bar (2400 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	15 L/min (4 USgpm)
Cavity	C-10-3
Standard housing materials	Aluminum
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,24 kg (0.54 lbs)
Seal kits	565804 Buna-N 889599 Viton®
	Viton is a registered trademark of E.I. DuPont

**Reduced Pressure Curves** Flow - L/min (21,8 cSt oil @ 49°C) Cartridge only 20 10 15 20 3000 200 Pressure, port 1 - psi 2500 150 Α 2000 A - 24 spring **B** - 12 spring 100 1500 C - 6 spring 1000 В 500 С 0 0 65 43 2 1 0 1 2 3 5 6 Port 1 to 3 Port 2 to 1 Flow - USgpm (105 SUS oil @ 120°F)



**PRV1** - Pressure reducing/ relieving valve

2 Size

**10** - 10 Size

3 Seals

**Blank** - Buna–N **V** - Viton®

4 Adjustment

**C** - Cap

**F** - Factory set

I - Internal

K - Knob

S - Screw

5 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER	
		Aluminum Light duty	Aluminum Fatigue rated
3B	3/8" BSPP	02-173358	_
6T	SAE 6	566162	_
2G	1/4" BSPP	_	876705
3G	3/8" BSPP	_	876714
6H	SAE 6	_	876704
8H	SAE 8	_	876711

See section J for housing details.

# 6 Pressure range

**2** - 3,5-14 bar (50-200 psi)

**6** - 7-40 bar (100-600 psi)

**12** - 14-85 bar

(200-1200 psi)

**24** - 30-165 bar (400-2400 psi)

# Factory set reduced pressure

Within ranges in 6 Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

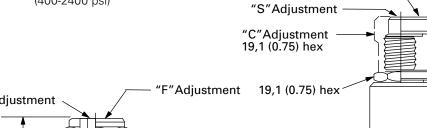
**10** - 70 bar (1000 psi)

**10.5** - 72,4 bar (1050 psi)

#### **8** Special features

**00** - None

(Only required if valve has special features, omitted if "00")



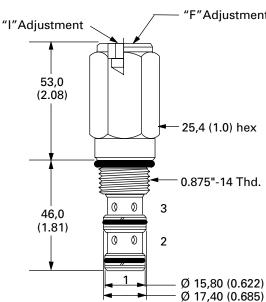
"K"Adjustment

Ø 38,1 (1.50)

#### **Dimensions**

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)





Aluminum housings can be used for pressures up

to 210 bar (3000 psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).

80,0

(3.15)

#### PRV2-10

Pressure reducing/ relieving valve Pilot operated

#### Description

The PRV2-10 is a **pilot operated**, spool type screw-in cartridge pressure reducing/relieving valve.

This valve maintains a constant secondary (lower) pressure in hydraulic subsystems regardless of pressure variations in the primary system. In addition to

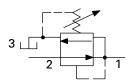
the reducing function, this valve also provides a flow path from the reduced pressure port to the tank port. If pressure in the secondary circuit exceeds the desired pressure, the valve opens this flow path to relieve excess pressure to tank.

#### Operation

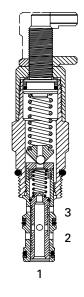
This valve is normally open, allowing flow from port 2 to port 1. Port 3 must be vented. Once the pressure setting is reached at port 1, the spool shifts to restrict the inlet flow at port 2. This regulates the pressure at port 1. If pressure at port 1 exceeds the predetermined

setting of the valve, the spool will shift further and relieve excess pressure through port 3.

#### **Functional Symbol**



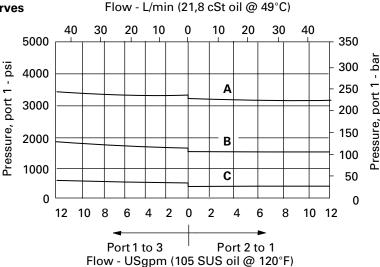
#### **Sectional View**



#### **RATINGS AND SPECIFICATIONS**

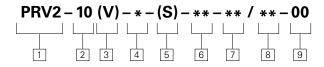
Performance data is typical with fluid at 21,8 cSt (1	05 SUS) and 49°C (120°F)
Typical application pressure(all ports)	240 bar (3500 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	38 L/min (10 USgpm)
Cavity	C-10-3
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,24 kg (0.54 lbs)
Seal kits	565804 Buna-N 889599 Viton®
	Viton is a registered trademark of E.I. DuPont

Reduced Pressure Curves Flow
Cartridge only 40 30
5000 40 30



A - 35 spring

**B** - 20 spring **C** - 3 spring



**PRV2** - Pressure reducing/relieving valve

2 Size

**10** - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

# 4 Adjustment

C - Cap

F - Factory

I - Internal

K - Knob

S - Screw

#### 5 Valve housing material

Blank - Aluminum

S - Steel

#### 6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER			
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated	
3B	3/8" BSPP	02-173358	_	_	
2G	1/4" BSPP	_	876705	02-175127	
3G	3/8" BSPP	_	876714	02-175128	
6H	SAE 6	_	876704	_	
8H	SAE 8	_	876711	_	
6T	SAE 6	566162	_	02-175124	
8T	SAE 8	_	_	02–175125	

See section J for housing details.

# ☑ Cracking pressure range

**3** - 3,5-20 bar (50-300 psi)

**20** - 7-140 bar (100-2000 psi)

**35** - 17-240 bar (250-3500 psi)

# 8 Factory set reduced pressure

Within ranges in DBlank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

# 9 Special features

**00** - None

(Only required if valve has special features, omitted if "00")

# Dimensions

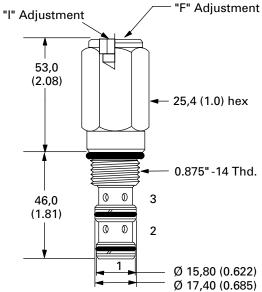
mm (inch)

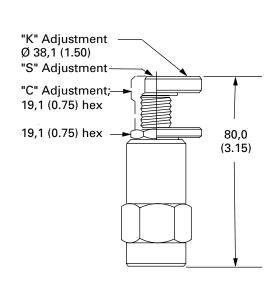
Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)



Aluminum housings can be used for pressures up

to 210 bar (3000 psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).





#### PRV12-10

Pressure reducing/ relieving valve

Pilot operated, high pressure

#### Description

The PRV12-10 is a **pilot operated**, spool type, screw-in cartridge pressure reducing/relieving valve.

This valve maintains a constant secondary (lower) pressure in hydraulic subsystems regardless of pressure variations in the primary system. In addition to

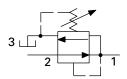
the reducing function, this valve also provides a flow path from the reduced pressure port to the tank port. If pressure in the secondary circuit exceeds the desired pressure, the valve opens this flow path to relieve excess pressure to tank.

#### Operation

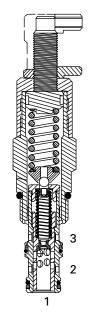
This valve is normally open, allowing flow from port 2 to port 1 (port 3 must be vented). Once the pressure setting is reached at port 1, the spool shifts to restrict the inlet flow at port 2, which regulates the pressure at port 1. If pressure at port 1 exceeds the

predetermined setting of the valve, the spool will shift further and relieve excess pressure through port 3.

#### **Functional Symbol**



#### Sectional View



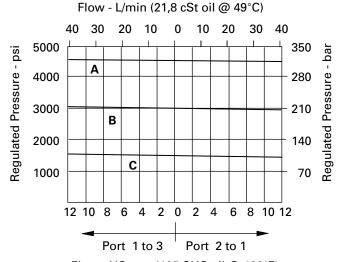
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (	105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	45 L/min (12 USgpm)
Cracking pressure	15 - 8,5-100 bar (125-1500 psi) 30 - 17,0-210 bar (250-3000 psi) 50 - 38- 350 bar (550-5000 psi)
Cavity	C-10-3
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,24 kg (0.54 lbs)
Seal kits	565804 Buna-N 889599 Viton®
	Viton is a registered trademark of E.I. DuPont

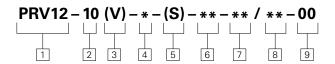
#### Reduced Pressure Characteristics

Cartridge only (max. setting)

**A** - 50 spring **B** - 33 spring **C** - 15 spring



Flow - USgpm (105 SUS oil @ 120°F)



PRV12 - Pressure reducing/relieving valve

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

#### 4 Adjustment

C - Cap

F - Factory set

I - Internal

**K** - Knob

S - Screw

#### 5 Valve housing material

Blank - Aluminum

S - Steel

6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER			
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated	
3B	3/8" BSPP	02-173358	_	_	
2G	1/4" BSPP	_	876705	02-175127	
3G	3/8" BSPP	_	876714	02–175128	
6H	SAE 6	_	876704	_	
8H	SAE 8	_	876711	_	
6T	SAE 6	566162	_	02–175124	
8T	SAE 8	_	_	02–175125	

See section J for housing details.

## Cracking pressure range

8,5-100 bar (125-1500 psi)

30 -17,0-210 bar (250-3000 psi)

50 -38-350 bar (550-5000 psi)

#### **8** Factory set reduced pressure

Within ranges in 7 Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples: **10** - 70 bar (1000 psi)

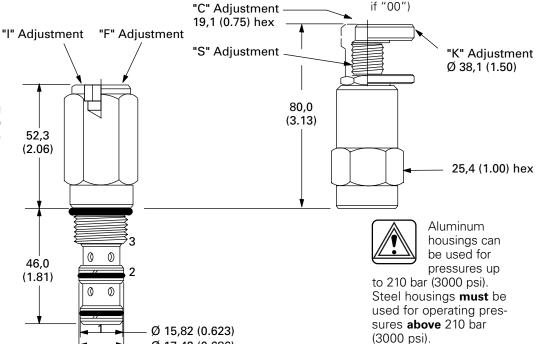
**10.5** - 72,4 bar (1050 psi)

#### 9 Special features

**00** - None

(Only required if valve has special features, omitted if "00")

# **Dimensions** mm (inch) Torque cartridge in housing A - 47-54 Nm (35-40 ft. lbs) S - 68-75 Nm (50-55 ft. lbs)



Ø 17,42 (0.686)

## PRV11-12

Pressure reducing valve Pilot operated

#### Description

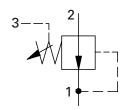
The PRV11-12 is a screw-in cartridge type, **pilot operated**, sliding spool, adjustable pressure reducing valve.

#### Operation

The PRV11-12 is normally open, allowing flow from port 2 to port 1 (port 3 must be vented). Once the pressure setting is reached

at port 1, the spool shifts to restrict the inlet flow at port 2, which regulates the pressure at port 1.

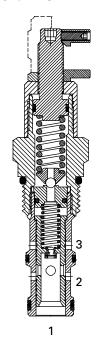
#### **Functional Symbol**



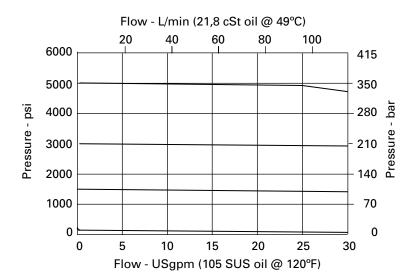
#### **RATINGS AND SPECIFICATIONS**

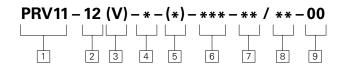
Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)			
Typical application pressure	350 bar (5000 psi) Port 2 to 1 @ 57 L/min (15 USgpm) 210 bar (3000 psi) Port 2 to 1 @ 114 L/min (30 USgpm)		
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)		
Rated flow	114 L/min (30 USgpm)		
Internal leakage	189 mL/min (11.6 in³)		
Cavity	C-12-3		
Standard housing materials	Aluminum or steel		
Temperature range	-40° to 120°C (-40° to 248° F)		
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.		
Filtration	Cleanliness code 18/16/13		
Weight cartridge only	0,4 kg (0.89 lbs)		
Seal kits	02–180095 Buna–N 02–165887 Viton® Viton is a registered trademark of E.I. DuPont		

#### **Sectional View**



# Reduced Pressure Characteristics





**PRV11** - Pressure reducing valve

<sup>2</sup> Size

12 - 12 Size

3 Seals

**Blank** - Buna-N **V** - Viton®

4 Adjustment

S - Screw

C - Cap

K - Knob

5 Valve housing material

Omit for cartridge only

S - Steel

**A** - Aluminum

6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Fatigue rated	Steel Fatigue rated	
10T	SAE 10	02-160642	02-161070	
12T	SAE 12	02-160646	02-169816	
4G	1/2" BSPP	02-161817	02-169815	
6G	3/4" BSPP	02-161816	02-169814	

See section J for housing details.

Cracking pressure range

**15** - 10-100 bar (150-1500 psi)

**30** - 17-210 bar (250-3000 psi)

**50** - 20-350 bar (350-5000 psi)

8 Factory set reduced pressure

Within ranges in [7] **Blank** - Normal factory setting at approximate midrange. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi) 9 Special features

**00** - None

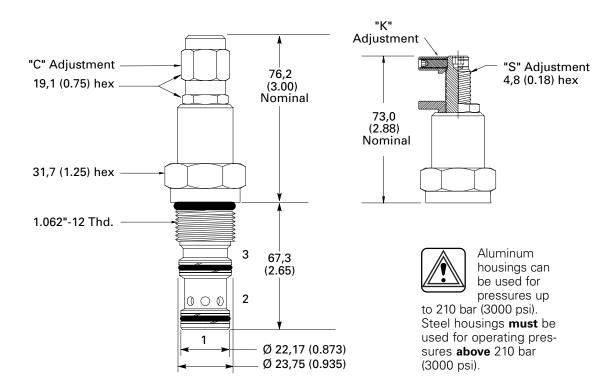
(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

n housing **A** - 81-95 Nm (60-70 ft. lbs) **S** - 102-115 Nm (75-85 ft. lbs)

Torque cartridge



#### PRV12-12

Pressure reducing/ relieving valve Pilot operated

#### **Description**

The PRV12-12 is a **pilot operated**, sliding spool, adjustable cartridge type pressure reducing relieving valve. This valve maintains a constant secondary (lower) pressure in hydraulic subsystems regardless of pressure variations in the primary system. In addition to

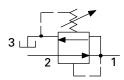
the reducing function, this valve also provides a flow path from the reduced pressure port to the tank port. If pressure in the secondary circuit exceeds the desired pressure, the valve opens this flow path to relieve excess pressure to tank.

#### Operation

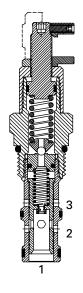
The PRV12-12 is normally open, allowing flow from port 2 to port 1 (port 3 must be vented). Once the pressure setting is reached at port 1, the spool shifts to restrict the inlet flow at port 2, which regulates the pressure at port 1. If pressure at port 1 exceeds the prede-

termined stetting of the valve, the spool will shift further and relieve excess pressure through port 3.

#### **Functional Symbol**



### Sectional View



#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (10	5 SUS) and 49°C (120°F)
Typical application pressure	350 bar (5000 psi) Port 2 to 1 and 1 to 3

210 bar (3000 psi) Port 2 to 1 @ 114 L/min (30 USgpm)

Cartridge fatigue pressure (infinite life)

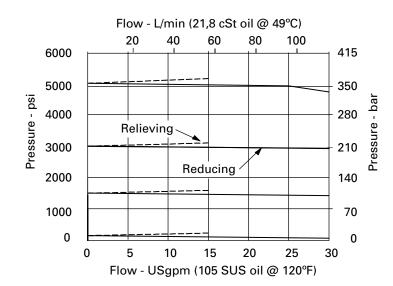
350 bar (5000 psi)

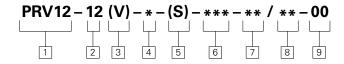
Cartridge ratigue pressure (illillille lile)	330 bai (3000 psi)
Rated flow	114 L/min (30 USgpm)
Internal leakage	1,0 L/min (0.25 USgpm)
Cavity	C-12-3
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,4 kg (0.89 lbs)
Seal kits	02–165872 Buna–N

Viton is a registered trademark of E.I. DuPont

02-165886 Viton®

## Reduced Pressure Characteristics





**PRV12** - Pressure reducing/relieving valve

2 Size

**12 -** 12 Size

3 Seals

**Blank** - Buna-N **V** - Viton®

4 Adjustment

S - Screw

**C** - Cap

**K** - Knob

5 Valve housing material

Omit for cartridge only

S - Steel

A - Aluminum

6 Port size

0 - Cartridge only

CODE PORT SIZE HOUS		HOUSING NU	NG NUMBER	
		Aluminum Fatigue rated	Steel Fatigue rated	
10T	SAE 10	02-160642	02-161070	
12T	SAE 12	02-160646	02-169816	
4G	1/2" BSPP	02-161817	02-169815	
6G	3/4" BSPP	02-161816	02-169814	

See section J for housing details.

#### Cracking pressure range

**15** - 10-100 bar (150-1500 psi)

**30** - 17-210 bar (250-3000 psi)

**50** - 24-350 bar (350-5000 psi)

# **8** Factory set reduced pressure

Within ranges in 7 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

## 9 Special features

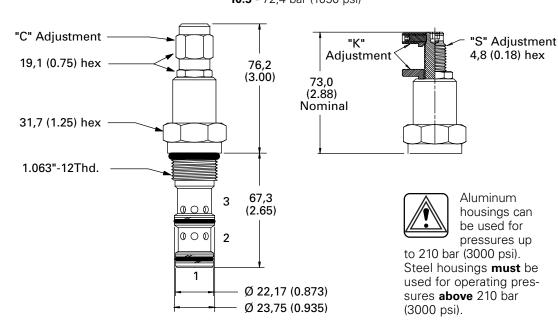
**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing

**A** - 81-95 Nm (60-70 ft. lbs) **S** - 102-115 Nm (75-85 ft. lbs)



## PRV2-16

Pressure reducing/ relieving valve Pilot operated

#### **Description**

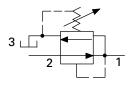
The PRV2-16 is a **pilot operated**, spool type screw-in cartridge pressure reducing/relieving valve.

#### Operation

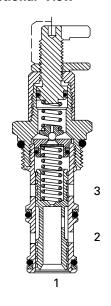
This valve is normally open, allowing flow from port 2 to port 1. Port 3 must be vented. Once the pressure setting is reached at port 1,

the spool shifts to restrict the inlet flow at port 2. This regulates the pressure at port 1. If pressure at port 1 exceeds the predetermined setting of the valve, the spool will shift further and relieve excess pressure through port 3.

#### **Functional Symbol**



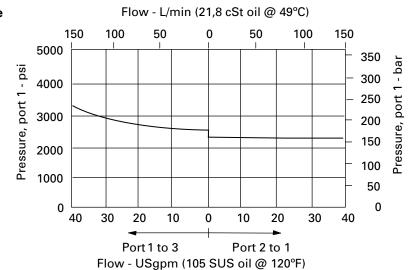
## Sectional View

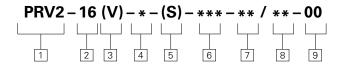


#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (10	95 SUS) and 49°C (120°F)
Typical application pressure(all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	151 L/min (40 USgpm)
Cavity	C-16-3
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,40 kg (0.89 lbs)
Seal kits	565811 Buna-N 889610 Viton®
	Viton is a registered trademark of E.I. DuPont

## Reduced Pressure Curve





**PRV2** - Pressure reducing/relieving valve

2 Size

**16** - 16 Size

3 Seals

Blank - Buna-N

V - Viton®

4 Adjustment

**C** - Cap

K - Knob

S - Screw

5 Valve housing material

S - Steel

**A** - Aluminum

6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER			
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated	
6B	3/4" BSPP	02-175465	_	_	
4G	1/2" BSPP	_	876720	02–175131	
6G	3/4" BSPP	_	876722	02–175132	
10H	SAE 10	_	876721	_	
12H	SAE 12	_	876723	_	
10T	SAE 10	_	_	02–175129	
12T	SAE 12	566152	_	02–175130	

See section J for housing details.

Cracking pressure range

**30** - 34-210 bar (500-3000 psi)

**60** - 70-415 bar (1000-6000 psi)

**8** Factory set reduced pressure

Within ranges in 7 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi) 9 Special features

**00** - None

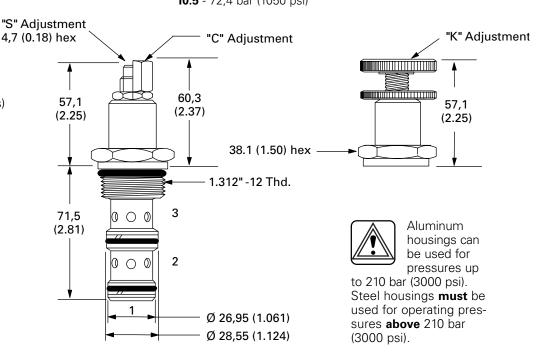
(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing **A** - 108-122 Nm (80-90 ft. lbs)

**S** - 136-149 Nm (100-110 ft. lbs)



## **PSV2-8**

Pressure sequence valve Direct acting, external pilot, internal drain

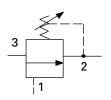
#### Description

The PSV2-8 is an externally piloted, direct acting, sliding spool, adjustable, pressure sequence valve.

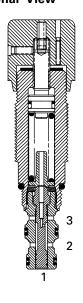
#### Operation

The PSV2-8 remains closed until the predetermined pressure is reached at port 1, which then allows flow from port 3 to port 2.

#### **Functional Symbol**



#### **Sectional View**

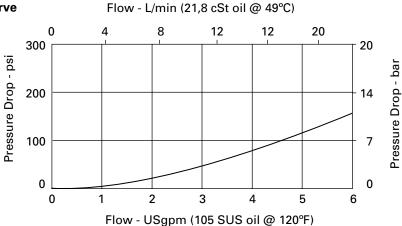


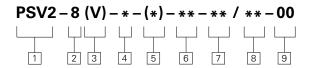
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (105 SUS	S) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Sequence pressure ranges	13 – 3,4–90 bar (50–1300 psi) 30 – 35–210 bar (500–3000 psi)
Rated flow	23 L/min (6 USgpm)
Reseat pressure	More than 90% of cracking pressure
Internal leakage	82 cm³/min. (5 in³/min) @ 210 bar (3000 psi)
Hysteresis	less than 3 bar (45 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Cavity	C-8-3
Fluids	All general purpose hydraulic fluids such as:
	MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,21 kg (0.47 lbs)
Seal kits	02–160755 Buna N 02–160756 Viton® Viton is a registered trademark of E.I. DuPont

#### **Pressure Drop Curve**

Port 3 to 2, valve fully open Cartridge only





PSV2 - Pressure sequence

2 Size

**8** - 8 Size

3 Seals

Blank - Buna-N

V - Viton®

4 Adjustment

**C** - Cap

K - Knob

S - Screw

5 Valve housing material

Omit for cartridge only

A - Aluminum

Maximum operating pressure 210 bar (3000 psi)

6 Port size

0 - Cartridge only

**7** Sequence pressure range

**13** - 3,4-90 bar (50-1300 psi)

**30** - 35-210 bar (500-3000 psi)

8 Pressure setting

**Optional** - Specify in 100 psi increments If not specified, set at:

**13** - 44 bar (650 psi)

**30** - 100 bar (1500 psi)

#### 9 Special features

**00** - None

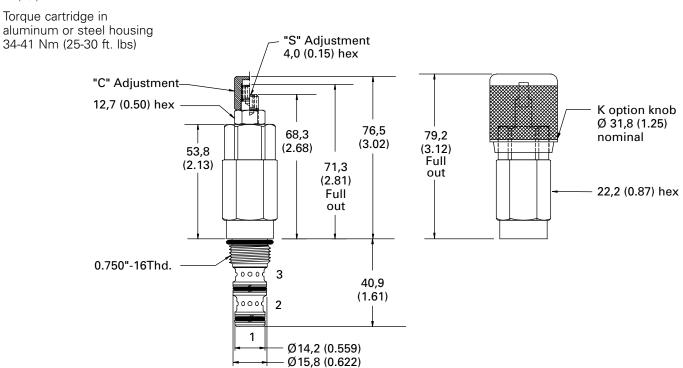
(Only required if valve has special features, omitted if "00")

CODE	PORT SIZE	HOUSING NUMBER
		Aluminum Fatigue rated
4T	SAE 4	02–160741
6T	SAE 6	02-160742
2G	1/4" BSPP	02-160739
3 <b>G</b>	3/8" BSPP	02-160740

See section J for housing details.

#### **Dimensions**

mm (inch)



## **PSV4-8**

Pressure sequence valve Direct acting, external pilot, internal drain, high pressure

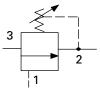
#### Description

The PSV4-8 is an external pilot, direct acting, sliding spool, adjustable, pressure sequence valve.

#### Operation

The PSV4-8 remains closed until a predetermined pressure is applied at pilot port 1, which then allows flow from port 3 to port 2.

#### **Functional Symbol**



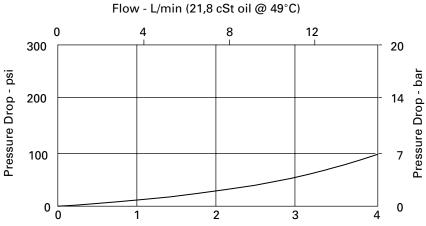
**Sectional View** 

#### **RATINGS AND SPECIFICATIONS**

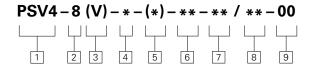
Performance data is typical with fluid at 21,8 cSt (	105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	280 bar ( 4000 psi)
Rated flow	15 L/min (4 USgpm)
Sequence pressure ranges	15 — 28—100 bar (400—1500 psi) 30 — 3,4—210 bar (50—3000 psi) 50 — 124—350 bar (1800—5000 psi)
Reseat pressure	More than 90% of cracking pressure
Internal leakage	5 in³/min @ 210 bar (3000 psi)
Hysteresis	less than 3 bar (45 psi)
Temperature range	-40° to 120°C (-40° to 248°F).
Cavity	C-8-3
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum or steel
Weight cartridge only	0,21 kg (0.47 lbs)
Seal kits	02–160755 Buna N 02–160756 Viton® Viton is a registered trademark of E.I. DuPont
	Vitori is a registered tradefillark of E.i. Dui off

### **Pressure Drop Curve**

Port 3 to 2, valve fully open Cartridge only



Flow in USgpm (105 SUS oil @ 120°F)



PSV4 - Pressure sequence valve

<sup>2</sup> Size

8 - 8 Size

3 Seals

Blank - Buna-N

V - Viton®

4 Adjustment

C - Cap

K - Knob S - Screw

5 Valve housing material Omit for cartridge only

S - Steel

**A** - Aluminum

6 Port size

0 - Cartridge only

CODE PORT SIZE		HOOSING NOMBER		
		Aluminum Fatigue rated	Steel Fatigue rated	
4T	SAE 4	02-160741	02-160743	
6T	SAE 6	02-160742	02-160744	
2G	1/4" BSPP	02-160739	02-160745	
3G	3/8" BSPP	02-160740	02-160746	

See section J for housing details.

Sequence pressure range

15 -28-100 bar (400-1500 psi)

30 -3,4-210

(50-3000 psi) 124-350 bar

50 -(1800-5000 psi)

**8** Pressure setting Optional - Specify in 100 psi increments. If not specified, set at:

**15** - 52 bar (750 psi)

**30** - 100 bar (1500 psi)

50 - 175 bar (2500 psi)

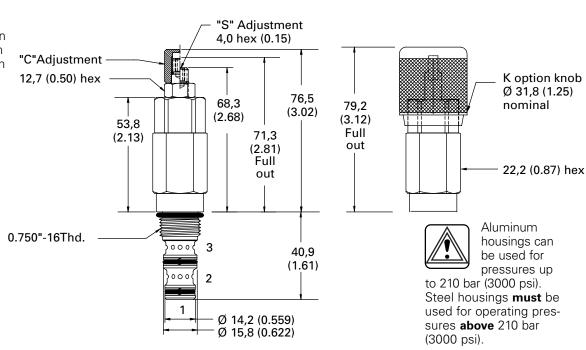
## 9 Special features

**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in steel or aluminum housing 34-41 Nm (25-30 ft. lbs)



## **PSV2-10**

Pressure sequence valve Direct acting, external pilot, internal drain

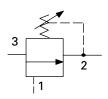
#### Description

The PSV2-10 is a direct acting, spool type, externally piloted, internally drained screw-in cartridge pressure sequence valve.

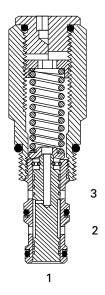
## Operation

This valve is normally closed until a predetermined pressure is applied at port 1. The spool then shifts and allows flow from port 3 to port 2.

#### **Functional Symbol**



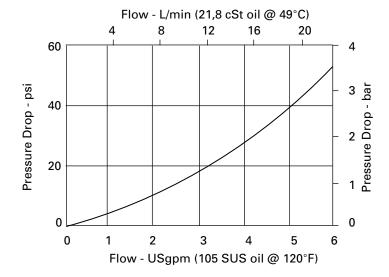
## Sectional View

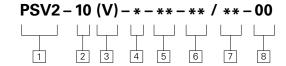


#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (105	SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Maximum sequence pressure	165 bar (2400 psi)
Rated flow	23 L/min (6 USgpm)
Cavity	C-10-3
Standard housing materials	Aluminum
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,24 kg (0.53 lbs)
Seal kits	565804 Buna-N 889599 Viton®
	Viton is a registered trademark of E.I. DuPont

#### **Pressure Drop Curve**





**PSV2** - Pressure sequence valve

<sup>2</sup> Size

**10** - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

## 4 Adjustment

**C** - Cap

**F** - Factory

I - Internal

K - Knob

S - Screw

5 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NU	JMBER	
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-173358	_	
6T	SAE 6	566162	_	
2G	1/4" BSPP	_	876705	
3G	3/8" BSPP	_	876714	
6H	SAE 6	_	876704	
8H	SAE 8	_	876711	
Soo contin	n I for housing dotails	,		

See section J for housing details.

# 6 Sequence pressure range

2 - 3,5-14 bar (50-200 psi)

**6** - 7-40 bar (100-600 psi)

**12** - 14-80 bar (200-1200 psi) **24** - 30-165 bar

**24** - 30-165 bar (400-2400 psi)

### Setting pressure

Within ranges in 6 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

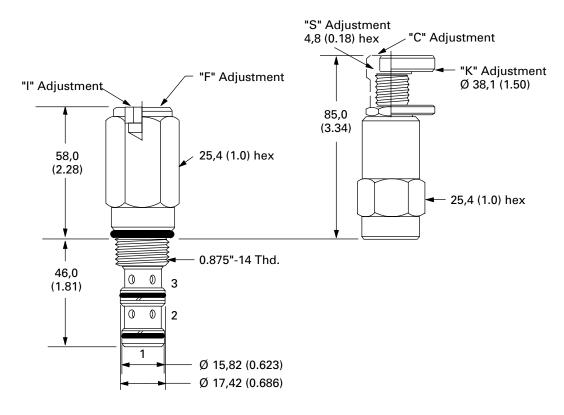
## **8** Special features

**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs)



## **PSV4-10**

Pressure sequence valve Direct acting, external pilot, internal drain, high pressure

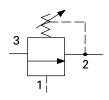
#### Description

The PSV4-10 is a direct acting, spool type, externally piloted, internally drained screw-in cartridge pressure sequence valve.

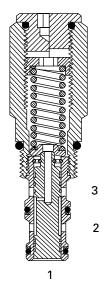
#### Operation

This valve is normally closed until a predetermined pressure is applied at port 1. The spool then shifts and allows flow from port 3 to port 2.

#### **Functional Symbol**



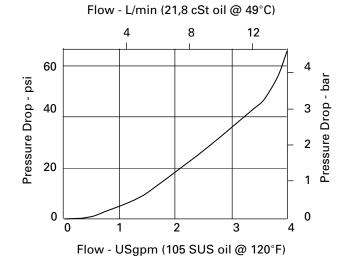
## Sectional View

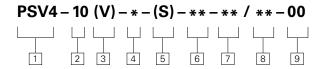


#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (105 SU	S) and 49°C (120°F)
Typical application pressure, ports 2 and 3	210 bar (3000 psi)
Maximum sequence pressure, port 1	380 bar (5600 psi)
Cartridge fatigue pressure (infinite life)	165 bar (2400 psi)
Rated flow	15 L/min (4 USgpm)
Cavity	C-10-3
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,24 kg (0.53 lbs)
Seal kits	565804 Buna-N 889599 Viton®
	Viton is a registered trademark of E.I. DuPont

#### **Pressure Drop Curve**





**PSV4** - Pressure sequence valve

<sup>2</sup> Size

**10** - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

## 4 Adjustment

**C** - Cap

F - Factory

I - Internal

K - Knob

S - Screw

## 5 Valve housing material

Blank - Aluminum

S - Steel

#### 6 Port size

0 - Cartridge only

PORT SIZE	HOUSING NUMBER			
	Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated	
3/8" BSPP	02-173358	_	_	
1/4" BSPP	_	876705	02–175127	
3/8" BSPP	_	876714	02–175128	
SAE 6	_	876704	_	
SAE 8	_	876711	_	
SAE 6	566162	_	02-175124	
SAE 8	_	_	02–175125	
	3/8" BSPP 1/4" BSPP 3/8" BSPP SAE 6 SAE 8 SAE 6	Aluminum Light duty  3/8" BSPP 02–173358  1/4" BSPP - 3/8" BSPP - SAE 6 - SAE 8 - SAE 6 566162	Aluminum Light duty         Aluminum Fatigue rated           3/8" BSPP         02–173358         -           1/4" BSPP         -         876705           3/8" BSPP         -         876714           SAE 6         -         876704           SAE 8         -         876711           SAE 6         566162         -	Aluminum Light duty         Aluminum Fatigue rated         Steel Fatigue rated           3/8" BSPP         02–173358         -         -           1/4" BSPP         -         876705         02–175127           3/8" BSPP         -         876714         02–175128           SAE 6         -         876704         -           SAE 8         -         876711         -           SAE 6         566162         -         02–175124

See section J for housing details.

## **☑** Sequence pressure range

**5** - 3,5-30 bar (50-450 psi)

**9** - 7-62 (100-900 psi)

**14** - 14-95 bar (200-1400 psi)

**28** - 20-190 bar (300-2800 psi)

**56** - 35-380 bar (500-5600 psi)

## 8 Setting pressure

Within ranges in 7 **Blank** - Normal factory

setting at approximate mid-range. User requested settings in 3,45 bar (50 psi)

steps, coded as in the following examples:

**10** - 70 bar (1000 psi)

**10.5** - 72,4 bar (1050 psi)

#### 9 Special features

**00** - None

(Only required if valve has special features, omitted if "00")

## Dimensions

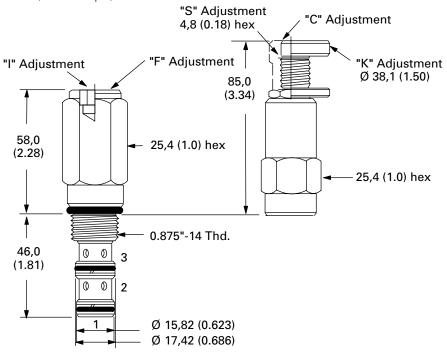
mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)



Aluminum housings can be used for pressures up

to 210 bar (3000 psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).



## **PSV1-10**

Pressure sequence valve Direct acting, internal pilot, external drain

#### **Description**

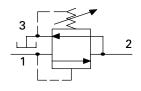
The PSV1-10 is a direct acting, spool type, internally piloted, externally drained screw-in cartridge pressure sequence valve.

#### Operation

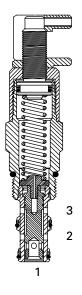
This valve is normally closed until a predetermined pressure is reached at port 1. The spool then

shifts and allows flow to port 2. Port 3 must be vented.

#### **Functional Symbol**



#### **Sectional View**

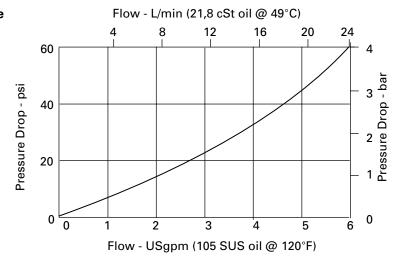


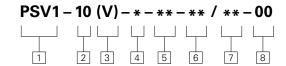
#### **RATINGS AND SPECIFICATIONS**

210 bar (3000 psi) 210 bar (3000 psi) 210 bar (3000 psi) 165 bar (2400 psi) 23 L/min (6 USgpm) C-10-3
210 bar (3000 psi) 165 bar (2400 psi) 23 L/min (6 USgpm)
165 bar (2400 psi) 23 L/min (6 USgpm)
23 L/min (6 USgpm)
, , , , ,
C-10-3
0.00
Aluminum
-40° to 120°C (-40° to 248°F)
All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Cleanliness code 18/16/13
0,24 kg (0.53 lbs)
565804 Buna-N
889599 Viton®

Viton is a registered trademark of E.I. DuPont

#### **Pressure Drop Curve**







**PSV1** - Pressure sequence valve

2 Size

**10** - 10 Size

3 Seals

Blank - Buna-N V - Viton®

4 Adjustment

C - Cap

F - Factory

I - Internal

K - Knob

S - Screw

**Dimensions** 

47-54 Nm (35-40 ft. lbs)

mm (inch)

5 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-173358	_	
6T	SAE 6	566162	_	
2G	1/4" BSPP	_	876705	
3G	3/8" BSPP	_	876714	
6H	SAE 6	_	876704	
8H	SAE 8	_	876711	

See section J for housing details.

## 6 Sequence pressure

### range

2 -3,5-14 bar (50-200 psi) 7-40 bar (100-600 psi) 6 -

46,0

(1.81)

12 -14-80 bar (200-1200 psi)

Torque cartridge in aluminum housing to

#### "K" Adjustment 24 -30-165 Ø 38,1 (1.50) bar (400-2400 psi) "S" Adjustment 4,8 (0.18) hex "F" Adjustment "C" Adjustment 19,1 (0.75) hex "I" Adjustment 19,1 (0.75) hex 80,0 (3.15)50,0 (1.97)25,4 (1.0) hex

0.875"-14 Thd.

Ø 15,80 (0.622) Ø 17,40 (0.685)

3

2

000

000

## Setting pressure

Within ranges in 6 Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

#### **8** Special features

**00** - None

(Only required if valve has special features, omitted if "00")

## **PSV5-10**

Pressure sequence valve
Direct acting, internal pilot
external drain, high pressure

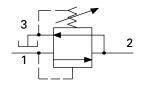
#### Description

The PSV5-10 is a direct acting, spool type, internally piloted, externally drained screw-in cartridge pressure sequence valve.

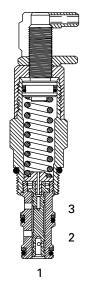
## Operation

This valve is normally closed until a predetermined pressure is reached at port 1. The spool then shifts and allows flow to port 2. Port 3 must be vented.

#### **Functional Symbol**



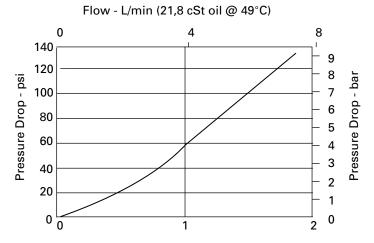
### **Sectional View**



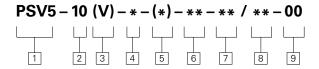
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (1	105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	190 bar (2800 psi)
Maximum sequence pressure	380 bar (5600 psi)
Rated flow	8 L/min (2 USgpm)
Cavity	C-10-3
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,24 kg (0.53 lbs)
Seal kits	565804 Buna-N
	<b>889599 Viton®</b> Viton is a registered trademark of E.I. DuPont

#### **Pressure Drop Curve**



Flow - USgpm (105 SUS oil @ 120°F)



**PSV5** - Pressure sequence valve

<sup>2</sup> Size

10 - 10 Size

3 Seals

**Blank** - Buna-N **V** - Viton®

4 Adjustment

C - Cap

**F** - Factory

I - Internal

K - Knob

S - Screw

5 Valve housing material

Blank - Aluminum

S - Steel

6 Port size

0 - Cartridge only

Aluminum Light duty 02–173358	Aluminum Fatigue rated	Steel Fatigue rated	
02-173358			
	_	_	
_	876705	02-175127	
_	876714	02-175128	
_	876704	_	
_	876711	_	
566162	_	02-175124	
_	_	02–175125	
	- - - - 566162	-     876714       -     876704       -     876711	-     876714     02-175128       -     876704     -       -     876711     -       566162     -     02-175124

See section J for housing details.

# **7** Sequence pressure range

**5** - 3,5-30 bar (50-450 psi)

**9** - 7-60 bar (100-900 psi)

**14** - 14-95 bar (200-1400 psi)

**28** - 20-190 bar (300-2800 psi)

**56** - 35-380 bar (500-5600 psi)

## Setting pressure

Within ranges in Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi)

settings in 3,45 bar (50 steps, coded as in the following examples:

**10** - 70 bar (1000 psi)

**10.5** - 72,4 bar (1050 psi)

#### Special features

**00** - None

(Only required if valve has special features, omitted if "00")

#### **Dimensions**

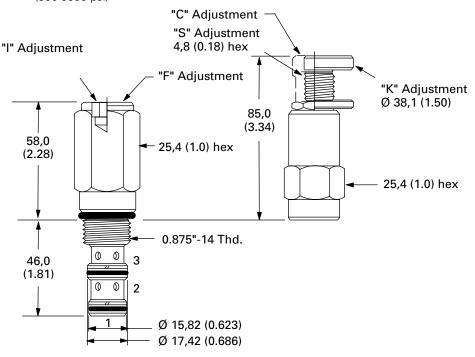
mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)



Aluminum housings can be used for pressures up

to 210 bar (3000 psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).



## **PSV3-10**

Pressure sequence valve Direct acting, internal or external pilot/drain

#### Description

The PSV3-10 is a direct acting, spool type, internally or externally, piloted screw-in cartridge pressure sequence valve.

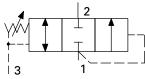
#### Operation

This valve is normally closed until a predetermined pressure is applied at port 1. The spool then shifts and allows flow from

**RATINGS AND SPECIFICATIONS** 

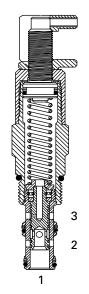
port 1 to port 2. When port 3 is pressurized the spool shifts to allow free flow from port 2 to port 1.

#### **Functional Symbol**

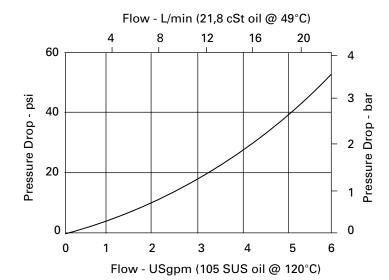


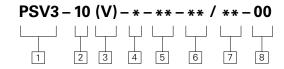
Performance data is typical with fluid at 21,8 cSt (	105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Maximum sequence pressure	165 bar (2400 psi)
Rated flow	23 L/min (6 USgpm)
Cavity	C-10-3
Standard housing materials	Aluminum
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,24 kg (0.53 lbs)
Seal kits	565804 Buna-N 889599 Viton®
	Viton is a registered trademark of E.I. DuPont

#### **Sectional View**



#### **Pressure Drop Curve**





PSV3 - Pressure sequence valve

2 Size

**10** - 10 Size

3 Seals

Blank - Buna-N  ${f V}$  - Viton®

4 Adjustment

C - Cap

F - Factory

I - Internal

K - Knob

S - Screw

5 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER	
		Aluminum Light duty	Aluminum Fatigue rated
3B	3/8" BSPP	02-173358	_
6T	SAE 6	566162	_
2G	1/4" BSPP	_	876705
3 <b>G</b>	3/8" BSPP	_	876714
6H	SAE 6	_	876704
8H	SAE 8	_	876711
C			

See section J for housing details.

**6** Sequence pressure range

2 - 3,5-14 bar (50-200 psi)

**4** - 5-28 bar (75-400 psi)

6 - 7-40 bar (100-600 psi)

12 - 14-80 bar (200-1200 psi)

24 - 30-165 bar (400-2400 psi) Setting pressure

Within ranges in 6 Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) 10.5 - 72,4 bar (1050 psi)

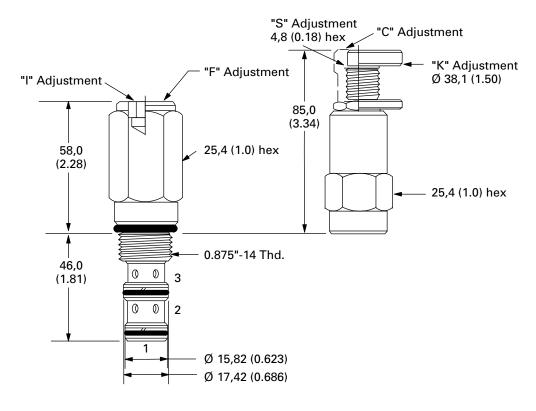
**8** Special features

**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing 47-54 Nm (35-40 ft. lbs)



## **PSV7-10**

Pressure sequence valve Direct acting, internal pilot, external drain

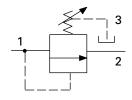
#### Description

The PSV7-10 is a direct acting, spool type, internally piloted, externally drained screw-in cartridge pressure sequence valve.

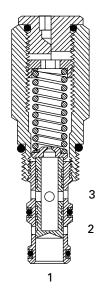
#### Operation

This valve is normally closed until a predetermined pressure is reached at port 1. The spool then shifts and allows flow from port 1 to port 2. Port 3 must be vented.

### **Functional Symbol**



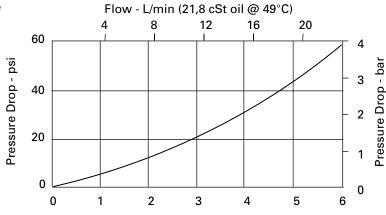
#### **Sectional View**



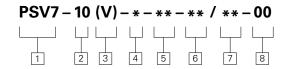
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (1	05 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Maximum sequence pressure	125 bar (1800 psi)
Rated flow	23 L/min (6 USgpm)
Cavity	C-10-3
Standard housing materials	Aluminum
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,24 kg (0.53 lbs)
Seal kits	565804 Buna-N 889599 Viton®
	Viton is a registered trademark of E.I. DuPont

## **Pressure Drop Curve**



Flow - USgpm (105 SUS oil @ 120°F)



**PSV7** - Pressure sequence valve

2 Size

**10** - 10 Size

3 Seals

**Blank** - Buna-N **V** - Viton®

4 Adjustment

**C** - Cap

F - Factory

I - Internal

K - Knob

S - Screw

5 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-173358	_	
6T	SAE 6	566162	_	
2G	1/4" BSPP	_	876705	
3G	3/8" BSPP	_	876714	
6H	SAE 6	_	876704	
8H	SAE 8	_	876711	
	16 1 1 1 1 1	-	-	

See section J for housing details.

6 Sequence pressure range

2 - 3,5-10 bar (50-150 psi)

**3** - 5-20 bar (75-300 psi)

**5** - 7-30 bar (100-450 psi)

Setting pressure

Within ranges in 6 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi)

10.5 - 72,4 bar (1050 psi)

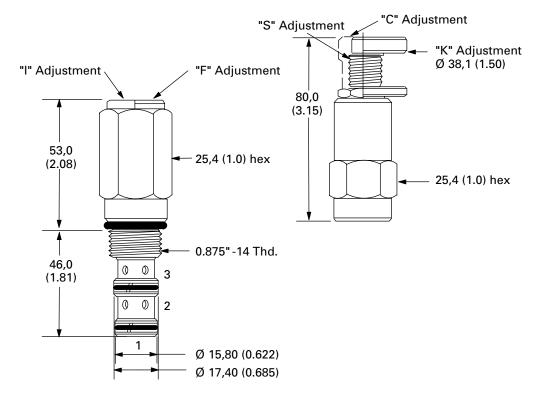
**8** Special features

**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing 47-54 Nm (35-40 ft. lbs)



**10** - 14-65 bar (200-950 psi)

(300-1800) psi)

18 - 20-125 bar

## **PSV8-10**

Pressure sequence valve
Direct acting, external pilot,
external drain, normally
open

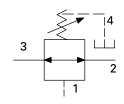
#### **Description**

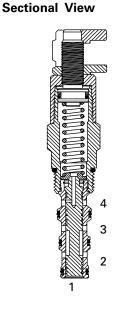
The PSV8-10 is a direct acting, normally open, spool type, externally piloted, externally drained screw-in cartridge pressure sequence valve.

#### Operation

This valve is normally open from port 3 to port 2 until a predetermined pressure is applied at port 1. The spool then shifts and blocks flow between port 3 and port 2. Port 4 must be vented.

#### **Functional Symbol**





#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (1	05 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Maximum sequence pressure	165 bar (2400 psi)
Rated flow	23 L/min (6 USgpm)
Cavity	C-10-4
Standard housing materials	Aluminum
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,27 kg (0.60 lbs)
Seal kits	889625 Buna—N 566080 Viton® Viton is a registered trademark of E.I. DuPont

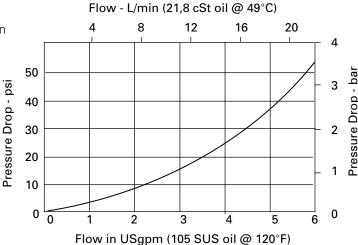


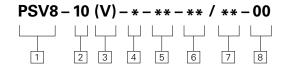
#### Caution

When sudden pressure or velocity is applied at port 1, an orifice disc may be required.

#### **Pressure Drop Curve**

Port 3 to 2, valve fully open Cartridge only





**PSV8** - Pressure sequence valve

<sup>2</sup> Size

**10** - 10 Size

3 Seals

Blank - Buna-N

**V** - Viton®

#### 4 Adjustment

**C** - Cap

F - Factory

I - Internal

**K** - Knob

S - Screw

5 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER	
		Aluminum Light duty	Aluminum Fatigue rated
3B	3/8" BSPP	02-179705	_
6T	SAE 6	566161	_
2G	1/4" BSPP	_	876709
3 <b>G</b>	3/8" BSPP	_	876715
6H	SAE 6	_	876708
8H	SAE 8	_	876713

See section J for housing details.

# **6** Sequence pressure range

2 - 3,5-14 bar (50-200 psi)

**4** - 5-28 bar (75-400 psi)

**6** - 7-40 bar (100-600 psi)

**12** - 14-80 bar (200-1200 psi)

**24** - 28-165 bar (400-2400 psi)

### Setting pressure

Within ranges in 6 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

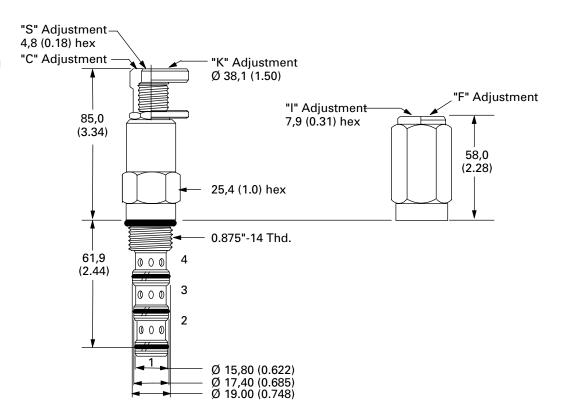
#### 8 Special features

**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing 47-54 Nm (35-40 ft. lbs)



## PSV10-10

Pressure sequence valve
Direct acting, external pilot,
external drain, normally
closed

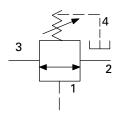
#### **Description**

The PSV10-10 is a direct acting, normally closed, spool type, externally piloted, externally drained screw-in cartridge pressure sequence valve.

#### Operation

This valve is normally closed from port 3 to port 2 until a predetermined pressure is applied at port 1. The spool then shifts and allows flow between port 3 and port 2. Port 4 must be vented.

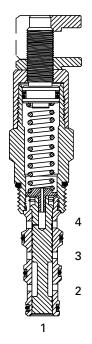
#### **Functional Symbol**



## RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cSt (105	SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Maximum sequence pressure	165 bar (2400 psi)
Rated flow	23 L/min (6 USgpm)
Cavity	C-10-4
Standard housing materials	Aluminum
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,27 kg (0.60 lbs)
Seal kits	889625 Buna-N 566080 Viton®
	Viton is a registered trademark of E.I. DuPont

#### **Sectional View**

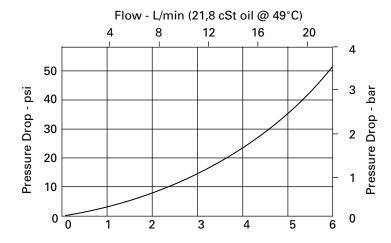


## Caution

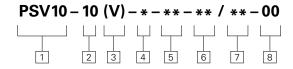
When sudden pressure or velocity is applied at port 1, an orifice disc may be required.

#### **Pressure Drop Curves**

Port 3 to 2, valve fully open, spring omitted Cartridge only



Flow - USgpm (105 SUS oil @ 120°F)



**PSV10** - Pressure sequence valve

2 Size

**10** - 10 Size

3 Seals

**Blank** - Buna-N **V** - Viton®

VICOII

## 4 Adjustment

C - Cap

F - Factory

I - Internal

K - Knob

S - Screw

5 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NU	HOUSING NUMBER	
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-179705	_	
6T	SAE 6	566161	_	
2G	1/4" BSPP	_	876709	
3G	3/8" BSPP	_	876715	
6H	SAE 6	_	876708	
8H	SAE 8	_	876713	
	16 1 1 1 1 1 1			

See section J for housing details.

## 6 Sequence pressure range

- **2** 3,5-14 bar (50-200 psi)
- **4** 5-28 bar (75-400 psi)
- **6** 7 40 bar (100-600 psi)

**12** - 14-80 bar (200-1200 psi)

**24** - 28-165 bar (400-2400 psi)

## 7 Setting pressure

Within ranges in 6 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

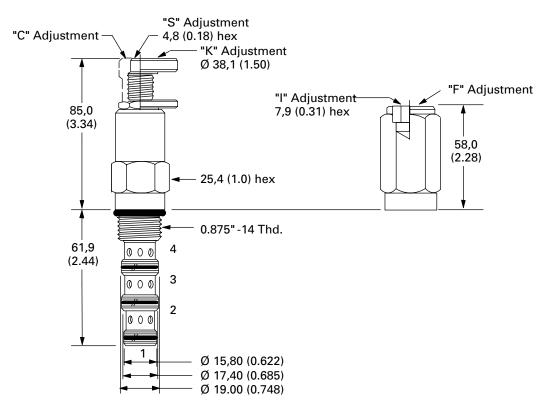
### **8** Special features

**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing 47-54 Nm (35-40 ft. lbs)



## PSV11-12

Pressure sequence valve Pilot operated, internal pilot, external drain

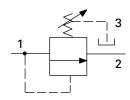
#### **Description**

The PSV11-12 is a pilot operated, sliding spool, adjustable, cartridge type pressure sequence valve. This valve, which is internally piloted is used to control the sequence of operations of two or more actuators.

#### Operation

The PSV11-12 valve remains normally closed until a predetermined pressure is reached at port 1, which then allows flow to port 2 (port 3 must be vented).

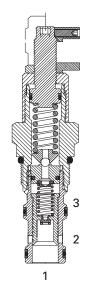
#### **Functional Symbol**



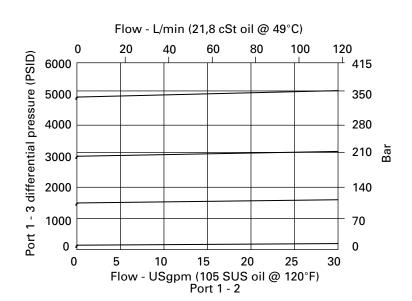
#### **RATINGS AND SPECIFICATIONS**

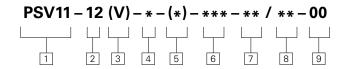
Performance data is typical with fluid	d at 21,8 cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all port	s) 350 bar (5000 psi)
Cartridge fatigue pressure (infinite lif	(e) 350 bar (5000 psi)
Rated flow	114 L/min (30 USgpm)
Crack pressure set with	1 L/min (0.25 USgpm) from port "1" to "2"
Reseat pressure	More then 90% of crack pressure
Hysteresis	Less than 3 bar (45 psi)
Internal Leakage	189 mL/min (11.6 in³/min) @ 80% crack press
Overshoot	Less than 15% of max. press. range with flow step of 30 USgpm at pressure rise rate of 100,000 psi/sec
Repeatability	+/-1% maximum pressure range
Cavity	C-12–3S
Standard housing materials	Aluminum or Steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL—H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,4 kg (0.89 lbs)
Seal kits	02-180095 Buna—N 02-165887 Viton® Viton is a registered trademark of E.I. DuPont

#### **Sectional View**



#### Sequence Pressure Override Characteristics





**PSV11** - Pressure sequence valve

<sup>2</sup> Size

**12** - 12 Size

3 Seals

**Blank** - Buna-N **V** - Viton®

4 Adjustment

C - Cap

K - Knob

S - Screw

5 Valve housing material

Omit for cartridge only

S - Steel

**A** - Aluminum

6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER	
		Aluminum Fatigue rated	Steel Fatigue rated
10T	SAE 10	02-178268	02-160996
12T	SAE 12	02-178269	02-160997
4G	1/2" BSPP	02-178270	02-160994
6G	3/4" BSPP	02-178271	02–160995

See section J for housing details.

# **7** Sequence pressure range

**15** - 10-100 bar (150-1500 psi)

**30** - 17-210 (250-3000 psi)

**50** - 24-350 bar (350-5000 psi)

### **8** Setting pressure

Within ranges in 7 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

## 9 Special features

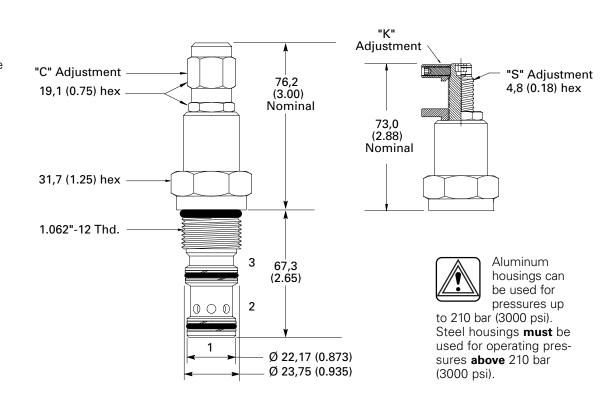
**00** - None

(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing **A** - 81-95 Nm (60-70 ft. lbs) **S** - 102-115 Nm (75-85 ft. lbs)



## **PSV1-16**

Pressure sequence valve Pilot operated, internal pilot, external drain

#### Description

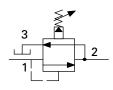
The PSV1-16 is a pilot operated, spool type, internally piloted, externally drained screw-in cartridge pressure sequence valve.

#### Operation

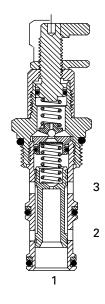
This valve is normally closed until a predetermined pressure is reached at port 1. The spool then

shifts and allows flow to port 2. Port 3 must be vented.

#### **Functional Symbol**



#### **Sectional View**

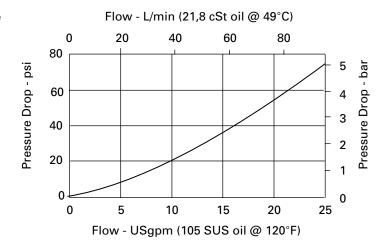


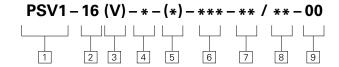
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (1	105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Maximum sequence pressure	415 bar (6000 psi)
Rated flow	95 L/min (25 USgpm)
Cavity	C-16-3
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,24 kg (0.53 lbs)
Seal kits	565811 Buna-N 889610 Viton®
	Viton is a registered trademark of E.I. DuPont

#### **Pressure Drop Curve**

Port 1 to 2, valve fully open, spring omitted Cartridge only





**PSV1** - Pressure sequence valve

2 Size

**16** - 16 Size

3 Seals

**Blank** - Buna–N **V** - Viton®

#### 4 Adjustment

C - Cap

K - Knob

S - Screw

#### 5 Valve housing material

Blank - Aluminum

S - Steel

#### 6 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NU	JMBER		
		Aluminum Light duty	Aluminum Fatigue rated	Steel Fatigue rated	
6B	3/4" BSPP	02-175465	_	_	
4G	1/2" BSPP	_	876720	02-175131	
6G	3/4" BSPP	_	876722	02-175132	
10H	SAE 10	_	876721	_	
12H	SAE 12	_	876723	_	
10T	SAE 10	_	_	02-175129	
12T	SAE 12	566152	_	02–175130	

See section J for housing details.

## Sequence pressure range

**30** - 34-210 bar (500-3000 psi)

**60** - 70-415 bar (1000-6000 psi)

## **Setting pressure**

Within ranges in 7 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi) **10.5** - 72,4 bar (1050 psi)

### 9 Special features

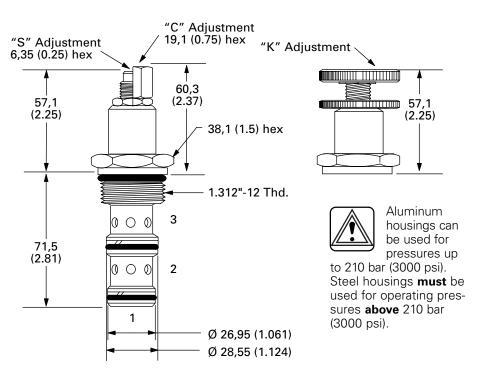
**00** - None

(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing **A** - 108-122 Nm (80-90 ft. lbs) **S** - 136-149 Nm (100-110 ft. lbs)



Pilot unloading valve

#### **Description**

The PUV3 is a two-way, normally closed, externally or internally pilot operated screw-in cartridge type pilot unloading valve.

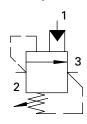
#### Operation

This valve blocks flow form port 2 to port 3, until either the predetermined spring setting has been reached, or an external pilot has been applied to port 1. At this time flow is then

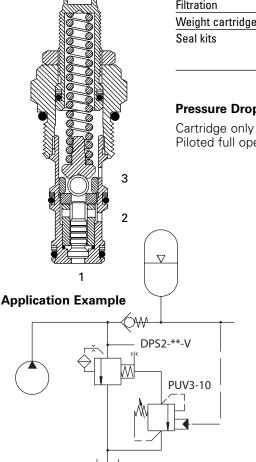
allowed from port 2 to port 3. The valve will reseat at a percentage of the unloading setting as called out in the model code. This valve can be used alone for low flow applications or used

as the pilot stage of a two-stage unloader valve (see application example). The main stage of the unloader is typically a DPS2 logic element.

#### **Functional Symbol**



#### **Sectional View**

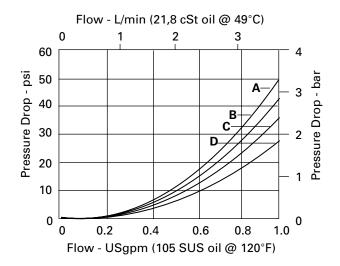


#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt (	105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	4 L/min (1 USgpm)
Unloading pressure adjustment range	20–210 bar (300–3000 psi)
Cavity	C-10-3
Standard housing materials	Aluminum
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,15 kg (0.33 lbs)
Seal kits	565804 Buna-N 889599 Viton®
	Viton is a registered trademark of E.I. DuPon

## **Pressure Drop Curves**

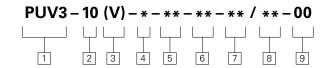
Piloted full open



**A** - 75% **B** - 80%

C - 85%

**D** - 90%



PUV3 - Pilot unloading valve

<sup>2</sup> Size

**10** - 10 Size

3 Seals

Blank - Buna-N

**V** - Viton®

4 Adjustment

**C** - Cap

S - Screw

5 Port size

0 - Cartridge only

CODE	PORT SIZE	HOUSING NUM	IBER
		Aluminum Light duty	Aluminum Fatigue rated
6T	SAE 6	566162	_
3B	3/8" BSPP	02-173358	_
6H	SAE 6	_	876704
8H	SAE 8	_	876711
2G	1/4" BSPP	_	876705
3G	3/8" BSPP	_	876714

See section J for housing details.

6 Loading (closing) pressure, as percentage of unloading pressure

**75** - 75%

**80** - 80%

**85** - 85%

**90** - 90%

Pressure range

**15** - 20-100 bar (300-1500 psi)

**30** - 100-210 bar (1500-3000 psi)

# 8 Unloading pressure setting

Within ranges in 7 **Blank** - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar (50 psi) steps, coded as in the following examples:

**10** - 70 bar (1000 psi)

**9.5** - 65 bar (950 psi)

#### 9 Special features

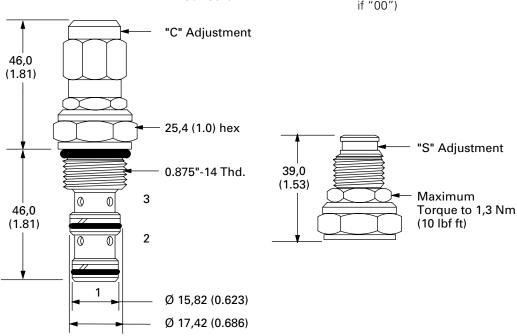
**00** - None

(Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in aluminum housing to 47-54 Nm (35-40 ft. lbs)



Accumulator discharge valve

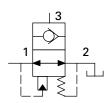
#### Description

The ADV1-16 is a poppet type, normally open, externally piloted, screw-in cartridge type accumulator discharge valve.

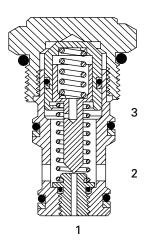
#### Operation

In its unpiloted position, this valve remains open between port 1 and port 2 until sufficient pilot pressure is applied to port 3. Flow is then blocked from port 1 to port 2.

#### **Functional Symbol**



#### **Sectional View**

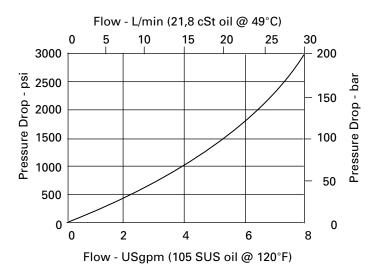


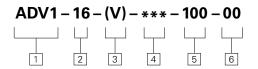
#### **RATINGS AND SPECIFICATIONS**

Performance data is typical with fluid at 21,8 cSt	(105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	30 L/min (8 USgpm)
Minimum pilot pressure @ port 3	4 bar (60 psi)
Cavity	C-16-3S
Standard housing materials	Aluminum
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL–H–5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Pilot ratio	100:1
Weight cartridge only	0,28 kg (0.62 lbs)
Seal kits	565812 Buna-N 889611 Viton®
	Viton is a registered trademark of E.I. DuPont

## **Pressure Drop Curve**

Cartridge only
Port 3 pilot pressure = 0





**ADV1** - Accumulator discharge valve

<sup>2</sup> Size

16 - 16 Size

3 Seals

**Blank** - Buna-N **V** - Viton® 4 Port size

**0** - Cartridge only

CODE	PORT SIZE	HOUSING N	JMBER	
		Aluminum Light duty	Aluminum Fatigue rated	
6B	3/4" BSPP	02-175471	_	
12T	SAE 12	566414	_	
4G	1/2" BSPP	_	02-160676	
6G	3/4" BSPP	_	876726	
10H	SAE 10	-	876725	
12H	SAE 12	_	876727	

See section J for housing details.

#### 5 Pilot area ratio

Port 3: Port 1 - 100:1 (Minimum pilot pressure at port 3 - 4 bar (60 psi)

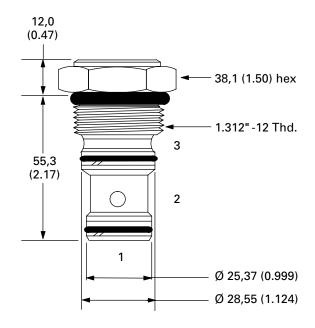
#### 6 Special features

**00** - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

Torque cartridge in housing 108-122 Nm (80-90 ft. lbs)



Алматы (7273)495-231 Ангарск (3955)60-70-56 Архангельск (8182)63-90-72 Астрахань (8512)99-46-04 Барнаул (3852)73-04-60 Белгород (4722)40-23-64 Благовещенск (4162)22-76-07 Брянск (4832)59-03-52 Владиваетов (423)249-28-31 Владикавказ (8672)28-90-48 Владикавказ (8672)28-90-48 Волгоград (844)278-03-48 Вологда (8172)26-41-59 Воронеж (473)204-51-73 Екатеринбург (343)384-55-89 Иваново (4932)77-34-06 Ижевск (3412)26-03-58 Иркутск (395)279-98-46 Казань (843)206-01-48 Калининград (4012)72-03-81 Кемерово (3842)65-04-62 Киров (6332)68-02-04 Когорома (4942)77-07-48 Краснодар (861)203-40-90 Краснодар (861)203-40-90 Красноярск (3712)77-13-04 Курск (4712)77-13-04 Курган (3522)50-90-47 Липецк (4742)52-20-81

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Набережные Челны (8552)20-53-41
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Ноябрьск (3496)41-32-12
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Омск (3812)21-46-40
Ореп (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Петрозаводск (8142)55-98-37
Псков (8112)59-10-37
Пермь (342)205-81-47

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Ростов-на-Дону (863)308-18-15 Рязань (4912)46-61-64 Самара (846)206-03-16 Санкт-Петербург (812)309-46-40 Саратов (845)249-38-78 Севастополь (8692)22-31-93 Саранск (8342)22-96-24 Симферополь (3652)67-13-56 Смоленск (4812)29-41-54 Сочи (862)225-72-31 Ставрополь (3652)20-65-13 Сургут (3462)77-98-35 Сыктывкар (8212)25-95-17 Тамбов (4752)50-40-97 Тверь (4822)63-31-35 Тольятти (8482)63-91-07 Томск (3822)98-41-53 Тула (4872)33-79-87 Тюмень (3452)66-21-18 Ульяновск (8422)24-23-59 Улан-Удэ (3012)59-97-51 Уфа (347)229-48-12 Хабаровск (4212)92-98-04 Чебоксары (8352)28-53-07 Челябинск (351)202-03-61 Череповец (8202)49-02-64 Чита (3022)38-34-83 Якутск (4112)23-90-97 Ярославль (4852)69-52-93

Россия +7(495)268-04-70

Киргизия +996(312)96-26-47