Алматы (7273)495-231 Ангарск (3955)60-70-56 Архангельск (8182)63-90-72 Астрахань (8512)99-46-04 Барнаул (3852)73-04-60 Балговеценск (4162)22-76-07 Брянск (4832)59-03-52 Владивосток (423)249-28-31 Владикавказ (8672)249-28-31 Владикавказ (8672)249-43-18 Волгоград (844)278-03-48 Волгоград (8172)26-41-59 Воронеж (473)204-51-73 Екатеринбург (343)384-55-89 Иваново (4932)77-34-06 Ижевск (3412)26-03-58 Иркутск (395)279-98-46 Казань (843)206-01-48 Калининград (4012)72-03-81 Калининград (4012)72-03-81 Калининград (4012)72-03-81 Корово (3842)65-04-62 Киров (8332)68-02-04 Кострома (4966)23-41-49 Кострома (4962)23-41-49 Кострома (4942)77-07-48 Краснодар (861)203-40-90 Красноярск (391)204-63-61 Курса (4712)77-13-04 Курсан (472)252-20-81

Магнитогорск (3519)55-03-13 Москва (495)268-04-70 Мурманск (8152)59-64-93 Набережные Челны (8552)20-53-41 Нижний Новгород (831)429-08-12 Ноябрьск (3496)41-32-12 Ноябрьск (3496)41-32-12 Новосибирск (3496)41-32-12 Новосибирск (3492)27-86-73 Омск (3812)21-46-40 Ореп (4862)44-53-42 Оренбург (3532)37-68-04 Пенза (8412)22-31-16 Петрозаводск (8142)55-98-37 Псков (8112)59-10-37 Пермь (342)205-81-47

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Ростов-на-Дону (863)308-18-15 Рязань (4912)46-61-64 Самара (846)206-03-16 Санкт-Петербург (812)309-46-40 Саратов (845)249-38-78 Севастополь (8692)22-31-93 Саранск (8342)22-96-24 Симферополь (3652)67-13-56 Смоленск (4812)29-41-54 Сочи (862)225-72-31 Ставрополь (8652)20-65-13 Сургут (3462)77-98-35 Сыктывкар (8212)25-95-17 Тамбов (4752)50-40-97 Тверь (4822)63-31-35 Тольятти (8482)63-91-07 Томск (3822)98-41-53 Тула (4872)33-79-87 Тюмень (3452)66-21-18 Улановск (8422)24-23-59 Улан-Удэ (3012)59-97-51 Уфа (347)229-48-12 Хабаровск (4212)92-98-04 Чербоксары (8352)28-53-07 Челябинск (351)202-03-61 Череповец (8202)49-02-64 Чита (3022)38-34-83 Якутск (412)23-90-97 Ярославль (4852)69-52-93

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Proportional Valves

Proportional Pressure Reducing Valves K(A)X(C)G-6/8, 1* Series

Basic Characteristics

Max. inlet pressure . 350 bar (5000 psi) Max. reduced

General Description

These two-stage pressure reducing valves (based on Vickers type X(C)G2V valves, featured in catalog 2321) incorporate an electro-hydraulic proportional pressure pilot stage (Vickers type KCG-3 valve, described in catalog 2162) by which the reduced pressure setting is adjustable in response to an electrical input. Each model (in two sizes, with optional free reverse flow check valve) responds to variations of current input to its solenoid, for which separate Vickers drive amplifiers, with PWM output stage and output current control, are available.

Design Features

A maximum outlet pressure to suit the application requirements is preset by the manual adjustment. Below this maximum setting, the outlet pressure is controlled by the solenoid operated proportional pilot valve, according to the current applied to the solenoid.

The "normally open" condition of the mainstage allows full flow from inlet to outlet port until the required reduced pressure is reached, whereupon the mainstage closes, or reduces the flow sufficient only to maintain the required outlet pressure.

High valve response ensures that the reduced outlet pressure is unaffected by inlet pressure peaks. Excess build-up of outlet pressure (during long holding periods, or flow back from an actuator reacting to an overload) is prevented by the small check valve in the mainstage spool, allowing fluid to bleed-off across the pilot stage.

KAX(C)G-6/8

The addition of an integral amplifier allows the pressure to be controlled from a 0 to +10V, or 0 to -10V command signal range. The amplifier is mounted in a robust metal housing and electrical

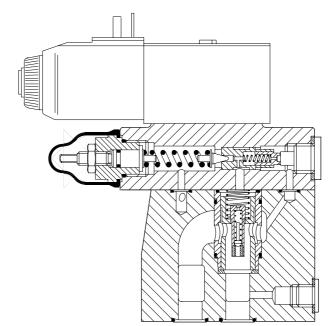


connections are via an industry standard 7-pin plug. Factory-set adjustments ensure high reproducibility valve -to-valve.

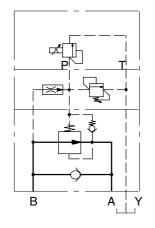
Features and Benefits

- Remote electrical proportional control of reduced pressure from a choice of five pressure ranges per valve size.
- Excellent repeatability and stable performance results from cartridge design of mainstage parts.
- Low installed cost and space requirement from high power/size ratios (more than double that of many conventional designs).

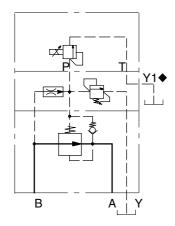
KX(C)G-6 Valve with Type "U" Coil Connection



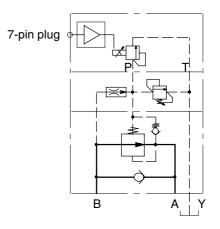
Manual and Electrical Pilots Drained to Port Y: Model Code 7 = Blank Symbol for KXCG models. For KXG models omit check and internal connection A-B.



Manual Pilot Drained to Port Y; Electrical Pilot Drained to Port Y1**+:** Model Code 7 = 3 Symbol for KXG models. For KXCG models add check valve symbol and internal connection A-B.



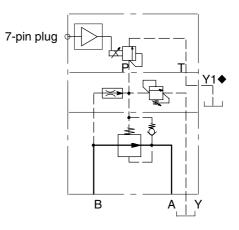
Manual and Electrical Pilots Drained to Port Y: Model Code 7 = Blank Symbol for KAXCG, models with integral amplifier. For KAXG models omit check and internal connection A-B.



Manual Pilot Drained to Port Y; Electrical Pilot Drained to Port Y1 \blacklozenge : Model Code 7 = 3

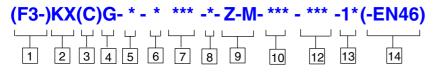
Symbol for KAXG, models with integral amplifier.

For KAXCG models add check valve symbol and internal connection A-B.

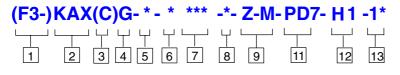


Features in brackets () may be omitted. All other features must be specified.

Models requiring separate amplifiers



Models with integral amplifier



1 Fluid compatibility

Blank = Antiwear hydraulic oil (class L-HM) F3 = As above or phosphate ester (class L-HFD)

2 Valve type

KX = Proportional pressure relief

- KAX = Proportional pressure relief with integral amplifier
- 3 Reverse flow check

C = Reverse flow check Omit if not required

4 Mounting type

G = Subplate mounted

5 Mounting surface, ISO 6264

With port B high pressure inlet and port A reduced pressure outlet

- 6 = AR-06-2-A
- 8 = AS-08-2-A
- 6 Type of manual adjustment
- K = Micrometer with keylock
- M = Micrometer without keylock
- W = Screw/locknut

Note: Reduced pressure adjustment range 7 is based on an inlet pressure of 350 bar (5000 psi). With an inlet pressure of 100 bar (1450 psi) the lower limits are 2 to 3 bar (30 to 40 psi) lower.

7 Reduced pressure adjustment control range (see footnote)

(All coils except type HJ, see position 12 footnote \blacksquare) 40 = 10 - 40 bar (145 - 580 psi) 100 = 12 - 100 bar (175 - 1450 psi) 160 = 14 - 160 bar (200 - 2300 psi) 250 = 15 - 250 bar (220 - 3600 psi) 330 = 15 - 330 bar (220 - 4750 psi)

8 Pilot drain options

See also "Functional Symbols"

9 Standard features

Z-M = For KX(C)G-6/8 and KAX(C)G-6/8

10 Coil connection type (KCG only)

U = ISO 4400 (DIN43650) interface▼

 $FW = Flying-leads in wiring box tapped {1/2"} NPT$

FTW= As "FW" plus terminal strip

- FJ = Flying-leads in wiring box tapped M20
- FTJ = As "FJ" plus terminal strip
- P = Plug-in coil (type "H" only) Use with "EN46"

▼ Female connector to be supplied by user.

11 Connections (KACG only)

PD7 = 7 pin connector with plastic plug.

See **Warning** note regarding CE compliance on page . 12

12 Coil rating

- Code = amps x ohms♦
- $G1 = 3,5 \times 1,65$ $GP1 = 3,0 \times 2,0$
- $H1 = 1.6 \times 7.3 \mathbf{V}$
- $HA1 = 0.94 \times 22$
- $HJ1 = 1.0 \times 14.25$
- $HL1 = 0.80 \times 290$
- ◆ Resistance at 20° C (68° F).
- ▼ KACG valves must have H1 coils

 For valves replacing CGEV models.

■ This lower power coil is limited to the following maximum controlled pressures. Valves supplied with type HJ coils will be stamped with the applicable maximum controlled pressure.

Model code	Max. pressure with HJ coil 35 bar (500 psi) 85 bar (1100 psi)				
40					
100					
160	140 bar (2000 psi)				
250	210 bar (3000 psi)				
330	315 bar (4500 psi)				

13 Design number, 1* series

Subject to change. Installation dimensions unaltered for design numbers 10 to 19 inclusive.

14 Special features

EN46 used with P-type coil connection and Uniplug connector. Omit if not required.

Operating Data

Standard test conditions are with antiwear hydraulic oil at 36 cSt (168 SUS) and 50 $^\circ C$ (122 $^\circ F)$

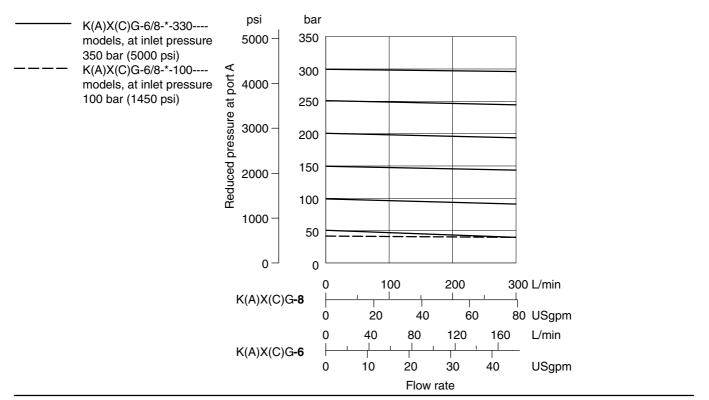
Standard test conditions are with antiwear hydraulic of at 50 c	
 Maximum pressures: Port B (pressure inlet) Port A (reduced pressure outlet) Port Y▲ and side drain port Y1▲ ▲ Back pressure at these ports is additive to the reduced pressure setting of the valve. 	350 bar (5000 psi) See 7 in "Model Code" 2 bar (30 psi)
Rated flow at $\Delta p = 12$ bar (175 psi) and 0 mA to coil: K(A)X(C)G-6 K(A)X(C)G-8	200 L/min (53 USgpm) 300 L/min (80 USgpm)
Pressure adjustment ranges	See 7 in "Model Code"
Minimum pressure differential (P_B - P_A) for effective reduced pressure control, all models	20 bar (300 psi)
Pilot control drain flow, all models	1,5 L/min (0.4 USgpm) max.
Coil or amplifier rating KX(C)G KAX(C)G	See 12 in "Model Code" 24V x 40W max. (22 to 36V incl. 10% pk. to pk. max.ripple)
Command signal ranges, KAC(C)G models	0 to +10V DC, or 0 to - 10V DC
Dither, KAX(C)G models	Factory set, not user adjustable
Monitor point signal, KAX(C)G models	0,5V per amp. solenoid current
Power stage PWM, KAX(C)G models	2kHz nominal
7-pin plug connections, KAX(C)G models: A B C D E F G	Power supply +ve Power 0V Signal 0V +ve voltage command signal –ve voltage cpommand signal Monitor output Protective ground
Electro-magnetic compatibility (EMC) KAX(C)G models only: Emission (10v/m) Immunity (10v/m)	EN 50081-2 EN 50082-2
Pressure gain Factory setting - Maximum with 10V command signal. User adjustment - 30 to 120% of factory setting. Note that altering this setting will affect valve to valve interchangeability.	See graph
Pressure underride	See graph
Hysteresis, using Vickers drive amplifier KX(C)G KAX(C)G	<6% <7%
Linearity at conditions: 1. "Dead-head" (no flow from reduced pressure outlet port) 2. Between 10% and 100% rated pressure	<6% of rated pressure
Repeatability	<± 1,3% of rated pressure
Protection, Electrical (KA(C)G models)	Reverse-polarity protected

Mass (weight) KCG-6	4,9 kg (10.8 lb)
KACG-6	5,3 kg (11.7 lb)
KCG-8	5,8 kg (12.8 lb)
KACG-8	6,2 kg (13.7 lb)
Supporting products:	
Amplifiers for KCG valves with "H" type coils only:	
EHH-AMP-724-C/D-10 (Uniplug)	See catalog 2367
EHH-AMP-7*2 series (power plug)	See catalogs 2114, 2115 and 2282
EEA-PAM-513-A-14 (1 adjustable ramp) EEA-PAM-513-A-3* (2 adjustable ramps)	See catalog 2137 See catalog 2464
Auxilliary electronic modules (Din-rail mounting) for KACG	See calalog 2464
models:	
EHA CON 201 A 2* signal converter	See catalog 2410B
EHD DSG 201 A 1* command signal generator	See catalog 2470
EHA RMP 201 A 2* ramp generator	See catalog 2410B
EHA PID 201 A 2* PID controller	See catalog 2427
EHA PSU 201 A 1* power supply	See catalog 2410B
ISO 4400 (DIN 43650) electrical connector:	
Black, marked "B"	Part number 710775
Gray, marked "A"	Part number 710776
Subplates, size 03	See catalog 2425
Mounting bolts	See catalog 2314A
Note: If not using Vickers recommended bolt kits, bolts	
must be to ISO 898 grade 12.9 or stronger.	
Installation and start-up (commissioning):	
Installation and start-up (commissioning) guide	ML-B-9133B (Multi-lingual English, German, French and
	Italian), shipped with each product and also available
	separately on request.
Mounting attitude	No restriction, provided that the valve is kept full of fluid
	through port T.
Ordering procedure	Valves, subplates, bolt kits and Vickers amplifiers should be
	ordered by full model code designation. Order ISO (DIN)
	electrical connectors by part number.

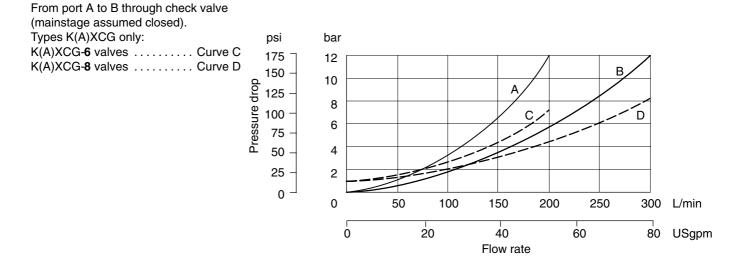
Performance Data

Typical with oil at 36 cSt (168 SUS) and at 50°C (122°F)

Pressure Underride

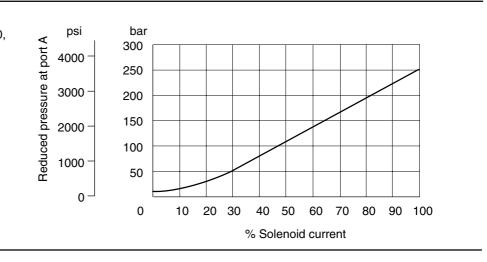


Pressure Drop



Pressure Gain

Typical example K(A)X(C)G-6/8-*-250, at inlet pressure 350 bar (5000 psi). Valid for models driven from Vickers amplifier with appropriate settings of gain and offset.



Step Response

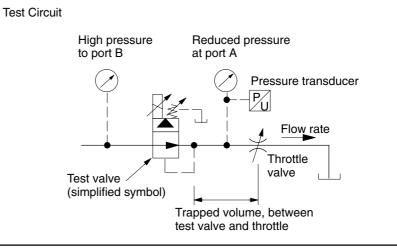
Typical data for $K(A)X(C)G^{*-*-250}$ model with factory settings of gain and offsett and $KX(C)G^{*-*-250}$ driven by Vickers Eurocard amplifier with appropriate settings of gain and offset, and with a ramp time of 80 ms \blacktriangle .

Recommended minimum ramp rate to avoid excessive pressure overshoot: 80 ms/100% solenoid current.

Valve size	Test conditions: Trapped volume	Flow rate	Step size: Pressure demand	Response time (ms)
6	1,5 liters (0.4 USg)	75 L/min (20 USgpm)	0 to 100% 100% to 0 25 to 100% 100 to 25%	75 60 60 50
8	3,0 liters (0.8 USg)	150 L/min (40 USgpm)	0 to 100% 100% to 0 25 to 100% 100 to 25%	70 70 45 70

Test method

- 1. Inlet pressure set 300 bar (4350 psi)
- 2. Trapped volume as in table
- 3. Steady state flow rate adjusted by downstream throttle valve with $\Delta p = 250$ bar (3600 psi)
- Response = time from step input signal until reduced output pressure reaches 90% of step change, as measured by transducer



KAX(C)G-6/8 Electrical Block Diagram

Wiring

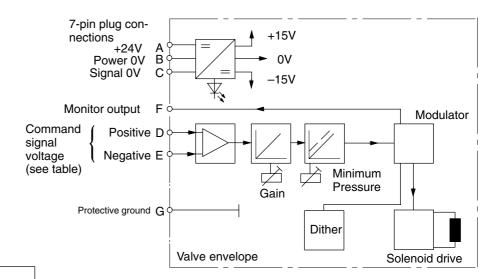
Connections must be made via the 7-pin plug mounted on the amplifier. Recommended cable sizes are:

Power cables: For 24V supply 0,75 mm² (18 AWG) up to 20m (65 ft) 1,00 mm² (17 AWG) up to 40m (130 ft)

Signal cables: 0,50 mm² (20 AWG)

Screen:

A suitable cable would have 7 cores, a separate screen for the signal wires and an overall screen. See wiring connection diagram on page NO TAG



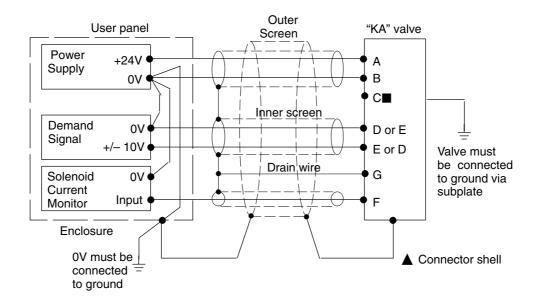


Warning

All power must be switched off before connecting or disconnecting any plugs.

KAX(C)G-6/8 Typical Connection Arrangements

Wiring Connections for Valves with integral Amplifier



■ Solenoid current monitor voltage (pin F) will be referenced to the KA valve local ground. A "local ground" (pin C) is provided for optional use by differential input customer supplied electronics.



Warning

Warning

Do not ground pin C. If the local ground (pin C) is not used for differential monitor electronics, do not use. Read monitor pin F with respect to ground.

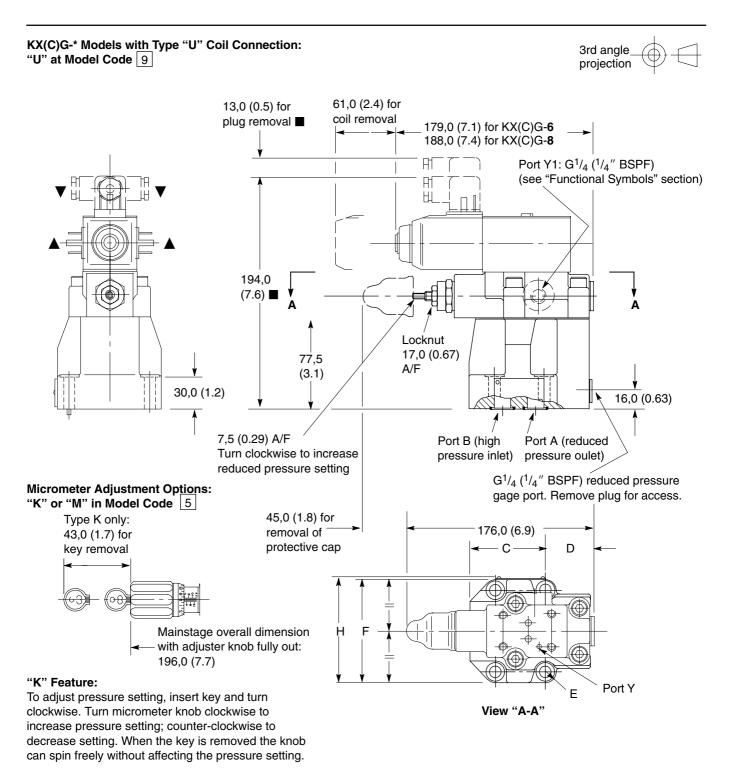
Electromagnetic Compatibility (EMC)

▲ Note: In applications where the valve must conform to European RFI/EMC regulations, the outer screen (shield) must be connected to the outer shell of the 7-pin connector and the valve body must be fastened to the earth ground. Proper earth grounding practices must be observed in this case, as any differences in command source and valve ground potentials will result in a screen (shield) ground loop.

It is necessary to ensure that the valve is wired-up as above. For effective protection, the user electrical cabinet, the valve subplate or manifold, and the cable screens should be connected to efficient ground points. The metal 7-point connector, part no. 934939, should be used for the integral amplifier.

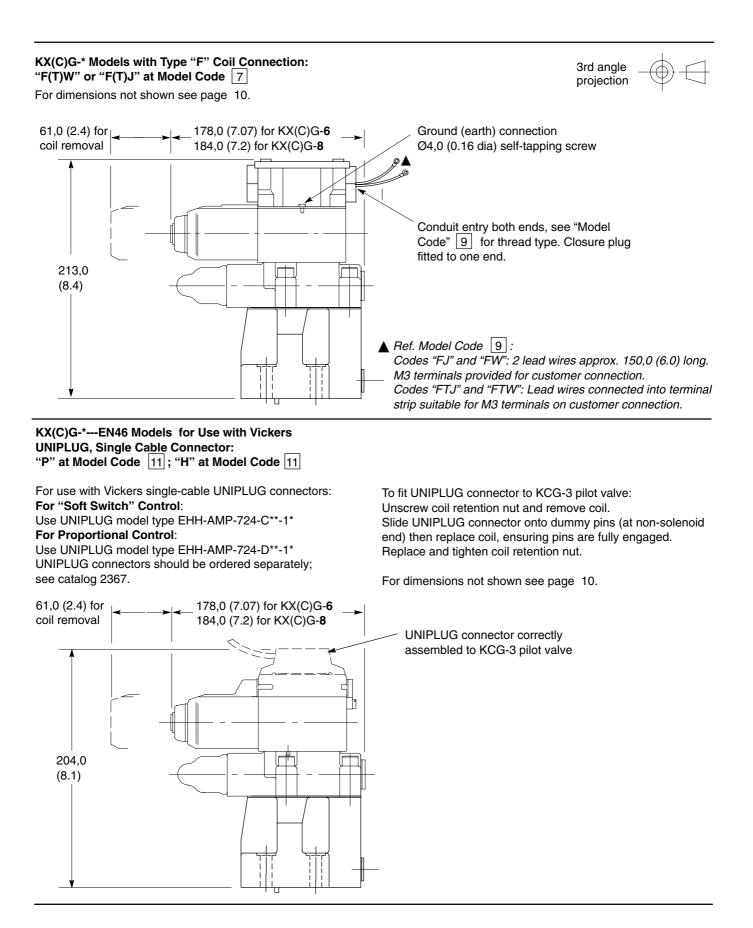
In all cases, both valve and cable should be kept as far as possible from any sources of electromagnetic radiation such as cables carrying heavy current, relays and certain kinds of portable radio transmitters, etc. Difficult environments could mean that extra screening may be necessary to avoid the interference.

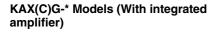
It is important to connect the 0V lines as shown above. The multi-core cable should have at least two screens to separate the demand signal and monitor output from the power lines.

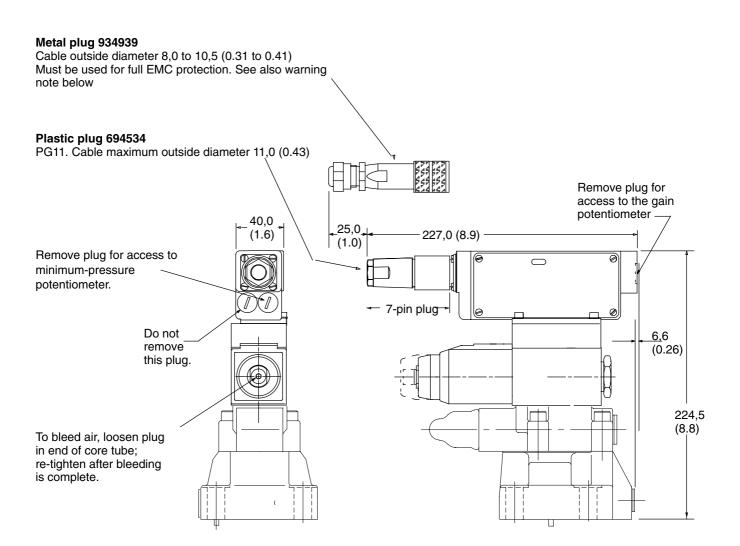


- ▲ Alternative plug positions by loosening knurled nut counter-clockwise, turning coil and re-tightening nut.
- Dimensions may vary according to source of plug.
- ▼ The cable entry on this plug can be repositioned at 90° intervals by reassembly of the contact holder relative to the plug housing. The cable entry is Pg 11 for cables Ø6-10 mm (0.24-0.4 dia).

Model	С	D	E rad.	F	н
KX(C)G-6	42,0	66,0	10,0	89,0	92,0
	(1.7)	(2.6)	(0.4)	(3.5)	(3.65)
KX(C)G-8	40,0	77,0	11,0	104,0	107,0
	(1.6)	(3.1)	(0.43)	(4.1)	(4.25)









Warning

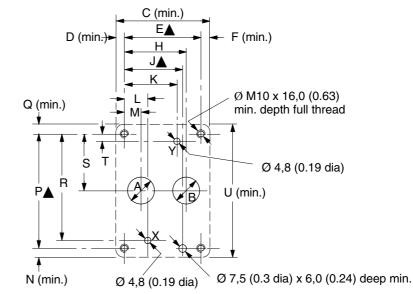
To conform to the EC Electromagnetic Compatibility directive (EMC) this KACG valve must be fitted with a metal 7-pin plug. The screen of the cable must be securely connected to the shell of the metal connector. A suitable IP67 rated connector is available from Vickers, part no. 934939. Alternatively a non IP67 rated connector is available from ITT-Cannon, part no.CA 02 COM-E 14S A7 P.

Additionally the cable must be fitted with a ferrite EMC suppression core not more than 4cm from the connector referred to above. Suitable types include Farnell 535-898 or Farnell 535-904 which snap fit over the cable. The plastic plug, part number 694534, is only suitable for use in a sealed electromagnetic environment or outside of the European Community.

Mounting Surfaces, ISO 5781 (B Port High Pressure Inlet) AG-06-2-A AH-08-2-A

When a subplate is not used a raised machined pad must be provided for mounting. The pad must be flat within 0,001 mm/100 mm (0.0001"/10") and smooth within 0,8 μ m (32 μ in). Dimensional tolerances are \pm 0,2 mm (\pm 0.008") except where indicated.

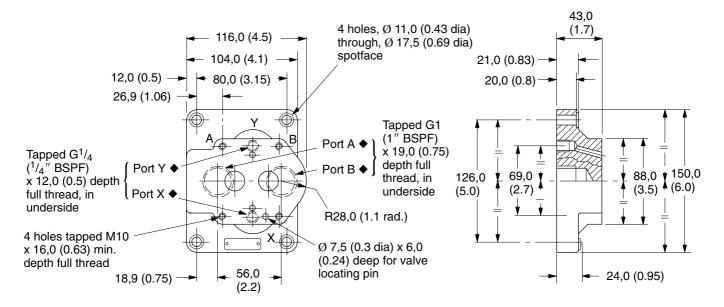
- Port functions A = Reduced pressure outlet (Also free reverse flow inlet for KXCG valves)
- B = High pressure inlet (Also free reverse flow outlet for KXCG valves)
- X = Not used for KX(C)G valves; can be omitted or plugged
- Y = Drain port



Size	A dia.	B dia.	С	D	E	F	Н	J	K 21,4 (0.84) 39,7 (1.56)	
06	14,7 (0.58)	14,7 (0.58)	61,0 (2.4)	9,0 (0.4)	42,9 (1.69)	9,0 (0.4)	35,7 (1.4)	31,8 (1.25)		
08	23,4 (0.92)	23,4 (0.92)	78,0 (3.1)	8,8 (0.35)	60,3 (2.37)	8,8 (0.35)	49,2 (1.94)	44,5 (1.75)		
Size	L	М	Ν	Р	Q	R	S	т	U	
Size 06		M 7,1 (0.28)	N 10,0 (0.4)	P 66,7 (2.62)	Q 10,0 (0.4)	R 58,7 (2.3)	S 33,3 (1.3)	T 7,9 (0.31)	U 87,0 (3.4)	
				•			-	T 7,9 (0.31) 6,4 (0.25)	U 87,0 (3.4) 101,0 (4.0)	

\blacktriangle Tolerance on bolt and pin locations \pm 0,1 mm (\pm 0.004").

XCGVM-6-10R Subplate



◆ See "Mounting Surfaces" section above for port usage.

Hydraulic Fluids

Materials and seals used in these valves are compatible with:

Anti-wear petroleum oils L-HM For use with Non-alkyl based phosphate esters (L-HFD), use F3 version in model code.

The extreme operating range is 500 to 13 cSt (270 to 70 SUS) but the recommended running range is 54 to 13 cSt (245 to 70 SUS). For further technical information about fluids see 694.

Contamination Control Requirements

Recommendations on contamination control methods and the selection of products to control fluid condition are included in Vickers publication 9132 or 561, "Vickers Guide to Systemic Contamination Control". The book also includes information on the Vickers concept of "ProActive Maintenance". The following recommendations are based on ISO cleanliness levels at 2 μ m, 5 μ m and 15 μ m.

For products in this catalog the recommended levels are: Up to 210 bar (3000 psi) 18/16/13 Above 210 bar (3000 psi) 17/15/12

Installation and Start-up Guidelines

The proportional valves in this catalog can be mounted in any attitude but it may be necessary, in certain demanding applications, to ensure that the solenoids are kept full of hydraulic fluid.

If this proves to be the case any accumulated air can be bled from the solenoid bleed screw. This task is easier if the valve has been mounted base downwards. Good installation practice dictates that the tank port, and any drain port, are piped so as to keep the valve full of fluid once the system start-up has been completed.

Temperatures

M

For petroleum oil:

lin.			 		 				–20°C (–4°F
	*								

For other fluids where limits are outside those of petroleum oil, consult fluid manufacturer or Vickers representative. Whatever the actual temperature range, ensure that viscosities stay within those specified under "Hydraulic Fluids".

Ambient for:

Valves at full performance specification: -20 to $+60^{\circ}$ C (-4 to $+140^{\circ}$ F). Valves, as above, will operate at temperatures of 0 to -20° C (32 to -4° F) but with a reduced dynamic response.

Storage: -25 to +85°C (-13 to +185°F)

Eurocard electronics:

0 to 50°C (32 to 122°F)

Seal Kits

Pilot valves K(A)CG-3 (KA + DIN) 02-138201 KCG-3 ('F' & 'P' versions) .. 02-145869 Mainstage valves K(A)X(C)G-6 614824 K(A)X(C)G-8 614826

Алматы (7273)495-231 Ангарск (3955)60-70-56 Архангельск (8182)63-90-72 Астрахан (8512)99-46-04 Барнаул (3852)73-04-60 Белгород (4722)40-23-64 Благовещенск (4162)22-76-07 Брянск (4832)59-03-52 Владикасток (423)249-28-31 Владикасток (423)249-28-31 Владикаеказ (8672)28-90-48 Владикар (4922)49-43-18 Волгоград (844)278-03-48 Волгоград (8172)26-41-59 Воронеж (473)204-51-73 Екатеринбург (434)384-55-89 Иваново (4932)77-34-06 Ижевск (3412)26-03-58 Иркутск (395)279-98-46 Казаны (843)206-01-48 Калиниград (4012)72-03-81 Калиниград (4012)72-03-81 Карово (3842)92-23-67 Киров (332)68-02-04-62 Киров (332)68-02-04 Коломна (4966)23-41-49 Кострома (4942)77-07-48 Краснодрк (861)203-404-90 Краснодрск (391)204-63-61 Курск (4712)77-13-04 Курган (3522)50-90-47 Липецк (4742)52-20-81

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Магнитогорск (3519)55-03-13 Москва (495)268-04-70 Мурманск (8152)59-64-93 Набережные Челны (8552)20-53-41 Нижний Новгород (831)429-08-12 Новокузнецк (3843)20-46-81 Ноябрьск (3496)41-32-12 Новосибирск (383)227-86-73 Омск (3812)21-46-40 Орел (4862)44-53-42 Оренбург (3532)37-68-04 Пенза (8412)22-31-16 Петрозаводск (8142)55-98-37 Псков (8112)59-10-37 Пермы (342)205-51-47

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Ростов-на-Дону (863)308-18-15 Рязань (4912)46-61-64 Самара (846)206-03-16 Санкт-Петербург (812)309-46-40 Саратов (845)249-38-78 Севастополь (8692)22-31-93 Саранск (8342)22-96-24 Симферополь (3652)67-13-56 Смоленск (4812)29-41-54 Сочи (862)225-72-31 Ставрополь (8652)20-65-13 Сургут (3462)77-98-35 Сыктывкар (8212)25-95-17 Тамбов (4752)50-40-97 Тверь (4822)63-31-35 Тольятти (8482)63-91-07 Томск (3822)98-41-53 Тула (4872)33-79-87 Тюмень (3452)66-21-18 Ульяновск (8422)24-23-59 Улан-Удэ (3012)59-97-51 Хабаровск (4212)92-98-04 Чебоксары (8352)28-53-07 Челябинск (351)20-03-61 Череповец (8202)49-02-64 Чита (3022)38-34-83 Якутск (4112)23-90-97 Яроспавль (4852)68-52-93

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